

RETURN AIR PROVISIONS

Upflow models draw the return air from the base of the furnace. A stand or return air duct must be supplied to the furnace to provide the required return air.

Downflow models draw the return air from the top of the furnace. The minimum required clearance to the top of the furnace is detailed on the furnace rating plate. Additional clearance may be required depending upon filter accessibility.

For each application, the U.S.A. home manufacturer shall comply with all of the following conditions to have acceptable return air systems for closet installed forced air heating appliances:

- a. Regardless of the location, the return air opening into the closet shall not be less than specified in the appliance's listing.
- b. Means shall be provided to prevent inadvertent closure by a flat object placed over the return air opening when it is located in the floor of the closet (versus the vertical front or side wall).
- c. The cross-sectional area of the return duct system leading into the closet shall not be less than 390 square inches.
- d. The total free area of openings in the floor or ceiling registers serving the return air duct system must be at least 352 sq. in. At least one register should be located where it is not likely to be covered by carpeting, boxes and other objects.
- e. Materials located in the return duct system must have a flame spread classification of 200 or less. This includes a closet door if the furnace is in a closet.
- f. Noncombustible pans having 1" upturned flanges are located beneath openings in a floor duct system.
- g. Wiring materials located in the return duct system shall conform to Articles 300-22 of the National Electrical Code (ANSI C1/NFPA-70).
- h. Gas piping is not run in or through the return duct system.
- i. Test the negative pressure in the closet with the air-circulating fan operating at high speed and the closet closed. The negative pressure is to be no more negative than minus 0.05 inch water column.

- j. For floor return systems, the manufactured home manufacturer shall affix a prominent marking on or near the appliance where it can be easily read when the closet door is open. The marking shall read:



CAUTION:

HAZARD OF ASPHYXIATION: Do not cover or restrict return air opening.

- k. Air conditioning systems may require more duct, register and open lower area to obtain necessary airflow. Use NORDYNE's certiduct program to determine proper duct size for A/C.

AIR DISTRIBUTION SYSTEMS

For proper air distribution, the supply duct system must be designed so that the static pressure measured external to the furnace does not exceed the listed static pressure rating shown on the furnace rating plate.

Three typical distribution systems are illustrated in Figure 2. Location, size, and number of registers should be selected on the basis of best air distribution and floor plan of the home.

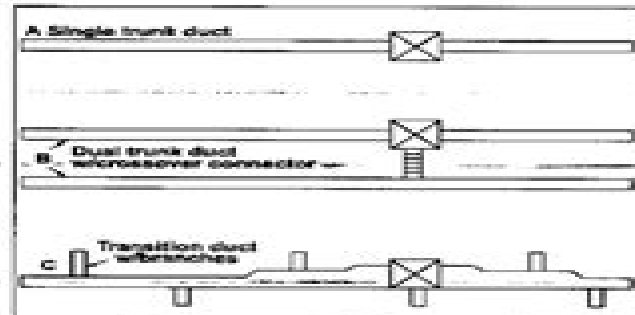


Figure 2. Typical Supply Duct System

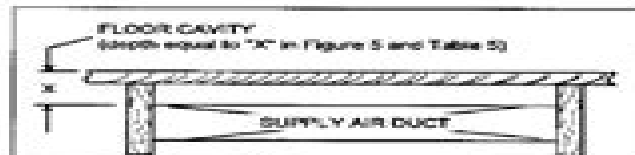


Figure 3. Floor Cavity Cut-Out

Nordyne Water Heater Manual

**American Gas Association. Committee
on Gas Appliance Installation and
Service Manuals**

Nordyne Water Heater Manual:

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water heaters Main topics include safety and hazard awareness sizing components and controls installation maintenance and troubleshooting The end of the booklet contains fill in the blank worksheets that review the content of the entire manual

Electric Water Heater Installation Manual Edison Electric Institute. Wiring Committee,1947 **Domestic Water Heating Design Manual** American Society of Plumbing Engineers, Lawrence G. Justin, Julius E. Miller, 1998-01-01

Domestic Instantaneous Water Heaters CITB-ConstructionSkills. Building Engineering Services, 2007 **Water heaters--buying and use tips** ,1984 **Water Heaters Manual** ,1974 **Water Heaters Manual (First Edition)** Alan Coleman, Phil Crowther, Alun Salisbury, CORGI (Great Britain), 2003-10 **Gas Water Heater Service Manual** ,1998

Water Heaters American Gas Association. Committee on Gas Appliance Installation and Service Manuals, 1949 *Gas Appliance Service Manual* American Gas Association. Committee on Gas Appliance Installation and Service Manuals, 1949

Service Manual, Storage Tank Water Heaters General Electric Company, Domestic Heating Boilers/water Heaters CITB-ConstructionSkills. Building Engineering Services, 2007 *Water Heaters* Michael Bowra, Chris Johnstone, Viper Training and Information Consultants, 1998-06 **The Thrift Automatic Gas Water Heater** ,1935 **Hot Water Manual** ,1976 *Water Heaters* Alan Coleman, 2007 **Installation Instructions for Hotpoint Domestic Water Heaters** Canadian General Electric Company, 1926 Instructions for the Installation and Operation of the Webster Feed Water Heater and Purifier Warren Webster & Company, 1917

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Table of Contents Nordyne Water Heater Manual

1. Understanding the eBook Nordyne Water Heater Manual
 - The Rise of Digital Reading Nordyne Water Heater Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Nordyne Water Heater Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nordyne Water Heater Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nordyne Water Heater Manual
 - Personalized Recommendations
 - Nordyne Water Heater Manual User Reviews and Ratings
 - Nordyne Water Heater Manual and Bestseller Lists
5. Accessing Nordyne Water Heater Manual Free and Paid eBooks

- Nordyne Water Heater Manual Public Domain eBooks
- Nordyne Water Heater Manual eBook Subscription Services
- Nordyne Water Heater Manual Budget-Friendly Options
- 6. Navigating Nordyne Water Heater Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Nordyne Water Heater Manual Compatibility with Devices
 - Nordyne Water Heater Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nordyne Water Heater Manual
 - Highlighting and Note-Taking Nordyne Water Heater Manual
 - Interactive Elements Nordyne Water Heater Manual
- 8. Staying Engaged with Nordyne Water Heater Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nordyne Water Heater Manual
- 9. Balancing eBooks and Physical Books Nordyne Water Heater Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nordyne Water Heater Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Nordyne Water Heater Manual
 - Setting Reading Goals Nordyne Water Heater Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Nordyne Water Heater Manual
 - Fact-Checking eBook Content of Nordyne Water Heater Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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