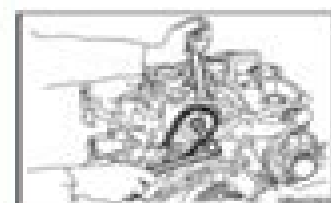


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Removal (Cont'd)

5. Remove the timing chain slack guide.
7. Remove the timing chain with cam sprocket.
- Loosen the cam sprocket holding bolt by using the hexagonal portion of the intake manifold side camshaft with a spanner, etc.
- If the split tube is not removed, fix the hexagonal portion of the exhaust manifold side camshaft.

CAUTION

Do not loosen the holding bolt by using the tension of the chain.

8. Remove the timing chain tension guide.

Installation

1. Install the timing chain slack guide.
2. Install the cam sprocket and the timing chain together.
- Install by aligning the sprocket and timing chain match marks.
- Tighten the cam sprocket holding bolt by using the hexagonal portion of the camshaft.

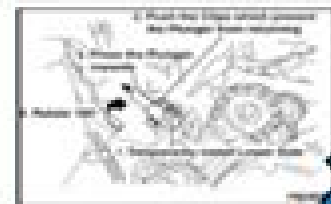
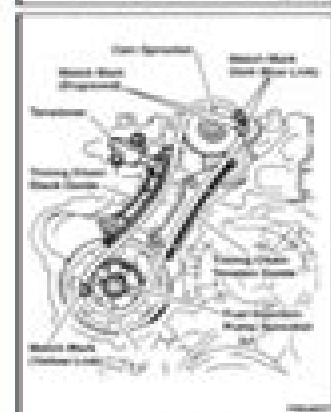
CAUTION

Do not tighten in the holding bolt using the tension of the chain.

3. Install the timing chain slack guide.

CAUTION

When the holding bolt is tightened to the specified torque, there is a gap between the guide and bolt. Do not over-tighten.



4. Install the chain tension guide.
- 1) With the chain tension guide shown in the figure (with the plunger on the side), slowly tighten the holding bolt.
- 2) Press the chain tensioner body while pressing on the plunger with the chain plunger from returning.
- 3) Install the chain tension holding bolt while holding the plunger with the chain plunger and rotating it 180 degrees.
- 4) Tighten the holding bolt to the specified torque.

5. Install the chain cover.

- 1) Before installing chain cover, remove all traces of liquid gasket from mating surface using a scraper.
- 2) Apply a continuous bead of liquid gasket to chain cover.
- Use Gasketmaker Liquid Gasket or equivalent.
- Coat of liquid gasket should be maintained within 2.0 to 3.0 mm (0.079 to 0.118 in) dia. range.
- 3) Attach chain cover to gear case within 5 minutes after installing.
- 4) Wait at least 30 minutes before refilling engine oil or starting engine.



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David Kirk



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