

**Test Questions for Introduction to Industrial Maintenance**  
**IMA 100: 3 Hours**

1. Machine reliability can always be improved with additional resources.  
True False
- 2-7. Match the following terms to their definitions.
2. D\_\_\_ Predictive A. Maintenance activity to correct inoperable equipment.
3. F\_\_\_ Overhaul B. Maintenance activity to address machine deficiencies.
4. A\_\_\_ Breakdown C. Maintenance activities that typically replace parts designed to wear prior to affecting machine performance.
5. B\_\_\_ Corrective D. Maintenance activities that involve the use of advanced detection technologies.
6. E\_\_\_ Compliance E. Examples would include maintenance activities centered around federally regulated processes.
7. C\_\_\_ Preventative F. Complete machine rebuild.
8. What are the typical roles of an organization's CMMS?  
A. Spare parts inventory, management guidelines, work request generation, and material safety.  
B. Spare parts inventory, maintenance history, resource leveling, and work request generation.  
C. Management guidelines, material safety, time cards, and company operating procedures.  
D. All of the above.  
E. None of the above.
9. The metric system is based on multiples of 10. True False
10. Most machinery made in the United States is based on the standard system. True False
11. One inch is equal to:  
A. 2.54 mm.  
B. 25.4 cm.  
C. 25.4 mm.

# Practice Maintenance Skills Test

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