

Rolls Royce Silver Spirit 1980-1992 Workshop Manual



Fig. 11B-13 Connecting rods and pistons

Intermediate shaft plates and rear head - To inspect

1. Examine the condition of the compression head and steel plates. Do not diagnose a compression drive plate by colour.
2. Dry compression head plates with compressed air and inspect the compression face for:
 - a. Flaring and flaking.
 - b. Wear.
 - c. Cracking.
 - d. Chipping.
 - e. Charring.
3. Metal particles embedded in the head.

If any of the above conditions are present, replacement is required.

4. Wipe the steel plates dry and check for surface discoloration. If the surface is discoloured, the steel colour is indicated. If the surface is discoloured, it shows heat spots due to overheating. If surface discoloration is indicated, the plates must be replaced.
5. Examine the steel plates for cracks or distortion.
6. Examine the steel plates for damage at the anchor holes.
7. Examine the steel plates for cracks, flaking, and wear.
8. If any of the above conditions are present, replacement is required.

Reassembly and centre support - To assemble

1. Ensure that all parts are clean. Lightly lubricate the rear transmission fluid at bearings, journals, pins, bushings, etc.
2. Fit the rear internal gear onto the intermediate shaft.
3. Fit the rear and thrust bearing onto the inner face of the rear internal gear, retaining them with a smear of petroleum jelly (see Fig. 11B-15).

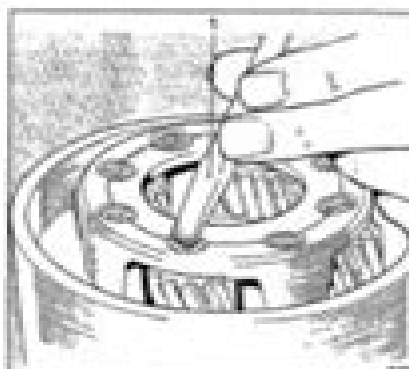


Fig. 11B-14 Staking a pin into a hole



Fig. 11B-15 Fitting the rear and thrust bearing to the inner face of the rear internal gear

1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

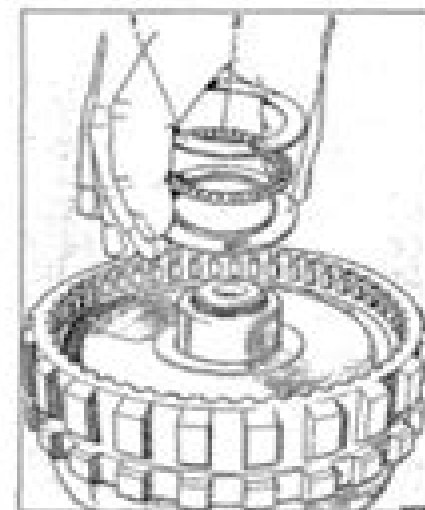


Fig. 11B-16 Fitting the rear and thrust bearing to the outer face of the rear internal gear

1. 5/16 flanged nut
2. Thrust bearing
3. 1/2 flanged nut

Rolls Royce Silver Spirit Fuel Service Manual

L Cohen



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