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Repair Instructions

Service - Maintenance - Repair



MADASS *125*

Sachs 125 Repair Manual

Causey Enterprises, LLC

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Sachs 125 Repair Manual:

SACHS 100cc & 125cc ENGINES 1968-1975 WORKSHOP MANUAL - INCLUDING DATA FOR THE SACHS & DKW MOTORCYCLES THAT UTILIZED THESE ENGINES ,2023-11-20 234 pages and more than 300 illustrations and charts size 8 25 x 10 75 inches This manual is a reproduction of the original Floyd Clymer 100cc and 125cc Sachs Engine workshop manual However it has been updated with a 1974 illustrated List of Spares for the 100cc and 125cc Sachs engines In addition it includes a 1968 illustrated Spare Parts List for the 1968 to 1971 Sachs Enduro Cross Country and Moto Cross motorcycles that was omitted from the later editions It has also been expanded to include maintenance and repair data for both the leading link and telescopic fork variants of the 1971 to 1975 Sachs DKW Enduro Boondocker Moto Cross and Hornet motorcycles plus a 1972 illustrated Spare Parts List for those models Obviously this manual evolved in part due to the Sachs acquisition of both Hercules motorcycles in the late 1950 s and DKW in 1966 However it will also be of use to owners of any other motorcycles that utilized this series of 100cc and 125cc Sachs engines After the end of World War II several motorcycle manufacturers were merged or absorbed under the Sachs banner and in 1968 Sachs introduced their 100cc and 125cc Enduro Cross Country and Moto Cross motorcycles for sale in the USA The significance of the Sachs Hercules and DKW mergers would soon become apparent as while the Sachs motorcycles carried the Sachs logo on the engine case they featured a Hercules identification plate on the steering head In addition Sachs ultimately decided to market their Enduros and Scramblers under the DKW badge and the original Sachs Enduro Cross Country and Moto Cross models disappeared from the USA market in late 1971 However they were replaced by 125cc DKW Enduro Boondocker Moto Cross and Hornet models that were mechanically identical to the previous Sachs models a true case of badge engineering In 1968 when Sachs introduced their 100cc and 125cc series of 2 stroke engines it was not long before the off road and competition world recognized their durability and performance Consequently within a short period of time Sachs engines were in use by a large number of other motorcycle manufacturers Perhaps the most prominent USA manufacturer being Penton Motorcycles who produced their first competition Sachs powered models in 1968 Floyd Clymer quickly realized that there was a need for service and repair information for these engines and he set about preparation of an appropriate manual in early 1969

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their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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