

SERVICE INSTRUCTION

INSTALLATION INSTRUCTION OF UL REDUCTION GEARBOX TYPE „C“ AND „CL“ SI-09-1994 R2

MANDATORY

Repeating symbols:

Please, pay attention to the following symbols throughout this document emphasizing particular information.

- ▲ **WARNING:** Identifies an instruction, which if not followed, may cause serious injury or even death.
- **CAUTION:** Denotes an instruction which if not followed, may severely damage the engine or could lead to suspension of warranty.
- ◆ **NOTE:** Information useful for better handling.

1) Planning information

1.1) Engines affected

All versions of the engine type:

- 500 UL DCDI (Series)
- 582 UL DCDI mod. 90/99 (Series)
- 616 UL DCDI (Series)

1.2) Concurrent ASB/BB/SI and SL

Further to this Service Instruction the following additional Service Instructions must be observed and complied with:

- SI-25T-004 Running Modifications on ROTAX 2-Stroke UL Aircraft engine
- SI-06-1998 Amendment on propeller gearbox type "C" and "E" for two-stroke engines
- SI-06-1996 Modifications on reduction gearbox "C" and "E"

1.3) Subject

Installation instruction of UL reduction gearbox type „B“

1.4) Approval

The technical content of this document is approved under the authority of MOT, DOA.Nr. MOT, JA, 03.

1.5) Manpower

Estimated man-hours:

Engine removed from the aircraft 1 h per unit.

1.6) Mass data

Change of weight see relevant Installation Manual (IM)

Moment of inertia see relevant Installation Manual (IM)

1.7) References

In addition to this technical information refer to current issue of

- Installation Manual (IM)
- Maintenance Manual (MM)
- Repair Manual (RM)
- all relevant Service Instructions (SI)

Rm 503 Ul Repair Manual Rotax 503 Ul Dcdi

Joacim Rocklöv



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