

SYLLABUS FOR ENTRANCE EXAMINATION & MODEL QUESTION PAPER - 2012

Common Entrance Examination for All Postgraduate Programmes (GATE Pattern)

#	Examination Topic	Duration
1	Computer Enabled Examination (120 Objective Questions)	2 Hours

SYLLABUS

ENGINEERING MATERIALS :

Structural and mechanical properties of common engineering / metals, alloys, plastics and ceramics. Heat treatment of steels.

FOUNDRY :

Patterns, pattern allowances, moulding and core making, gating and risering calculations. Casting processes; sand, die, centrifugal, investment and shell mould casting. Defects in castings.

WELDING :

Gas, arc and resistance welding. Tungsten inert gas (TIG), metal inert gas (MIG) and atomic hydrogen welding; Power sources of welding, Brazing, Soldering and adhesive bonding.

METAL WORKING :

Basic plasticity for metal forming. Hot and Cold working, Forming processes; blanking, piercing and deep drawing. Technology of wire drawing, rolling and forging processes, Force and power calculations. Elements of powder metallurgy.

MACHINE TOOLS :

Construction, operation, kinematics and applications. Automatic and semiautomatic machine tools, indexing attachments. Jigs and fixtures, Elements of N/C machine tools.

MACHINING PROCESSES :

Turning, drilling, shaping, planing, boring, reaming, milling, grinding and finishing processes. Production of Screw threads. Gear manufacturing processes; hobbing and shaping. Introduction to unconventional machining processes like EDM, ECM, USM, Laser machining etc.

LIMITS, FITS AND TOLERANCES :

Fundamental deviation, basic size, hole basis and shaft basis system, recommend fits for assembly.

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Michal Rosen-Zvi



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Table of Contents Nttf Entrance Exam Model Question Paper

1. Understanding the eBook Nttf Entrance Exam Model Question Paper
 - The Rise of Digital Reading Nttf Entrance Exam Model Question Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying Nttf Entrance Exam Model Question Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nttf Entrance Exam Model Question Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nttf Entrance Exam Model Question Paper
 - Personalized Recommendations
 - Nttf Entrance Exam Model Question Paper User Reviews and Ratings
 - Nttf Entrance Exam Model Question Paper and Bestseller Lists

5. Accessing Nttf Entrance Exam Model Question Paper Free and Paid eBooks
 - Nttf Entrance Exam Model Question Paper Public Domain eBooks
 - Nttf Entrance Exam Model Question Paper eBook Subscription Services
 - Nttf Entrance Exam Model Question Paper Budget-Friendly Options
6. Navigating Nttf Entrance Exam Model Question Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - Nttf Entrance Exam Model Question Paper Compatibility with Devices
 - Nttf Entrance Exam Model Question Paper Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nttf Entrance Exam Model Question Paper
 - Highlighting and Note-Taking Nttf Entrance Exam Model Question Paper
 - Interactive Elements Nttf Entrance Exam Model Question Paper
8. Staying Engaged with Nttf Entrance Exam Model Question Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nttf Entrance Exam Model Question Paper
9. Balancing eBooks and Physical Books Nttf Entrance Exam Model Question Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nttf Entrance Exam Model Question Paper
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Nttf Entrance Exam Model Question Paper
 - Setting Reading Goals Nttf Entrance Exam Model Question Paper
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nttf Entrance Exam Model Question Paper
 - Fact-Checking eBook Content of Nttf Entrance Exam Model Question Paper
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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