

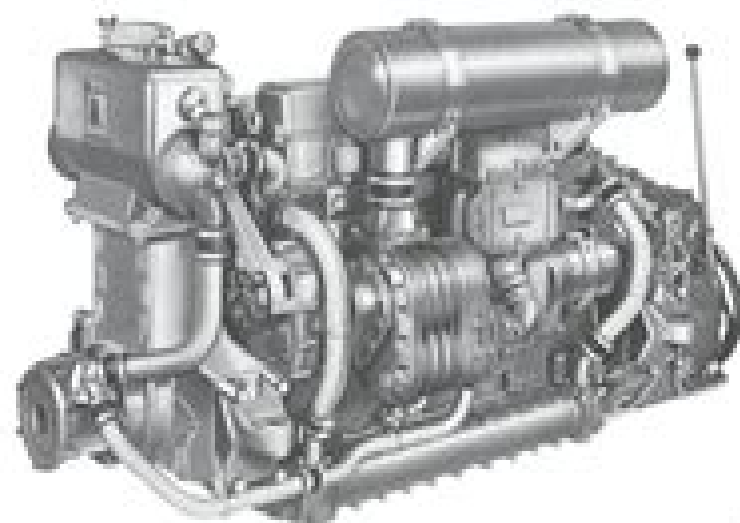


Fig. 2 Supercharged marine engine

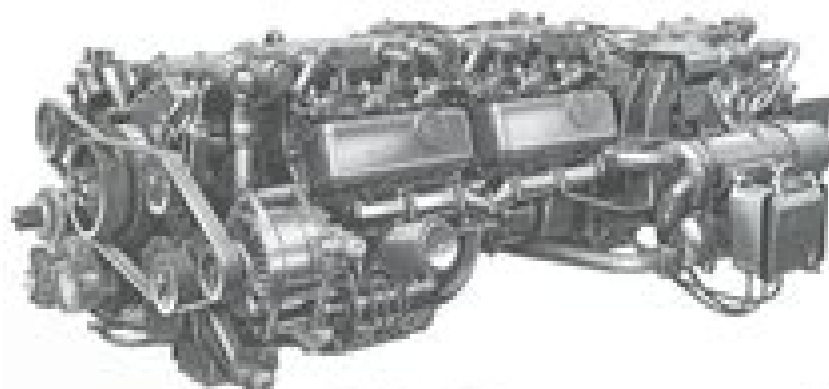


Fig. 3 Normally aspirated engine

ENGINE DATA

MODELS		
CX, CY and CZ	3,127 cu. (100,170 mm.)	
Falco (CX-6)	3,000 cu. (127,000 mm.)	
REVERDS		
all engines	3,000 cu. (127,000 mm.)	
NET AS SHOWN VOLUMES		
CX	495.1 cu. in. (8.1 litres)	
CY	742.0 cu. in. (12.17 litres)	
CZ	495.1 cu. in. (8.1 litres)	
Falco (CX-6)	742.0 cu. in. (12.17 litres)	
COMPRESSION RATIOS		
Normally aspirated CX, CY and CZ	16 to 1	
Normally aspirated Falco (CX-6)	17 to 1	
Supercharged CX, CY and CZ	18 to 1	
Supercharged CX, CY and CZ, Frisby lead	16 to 1	
Supercharged CX, CY and CZ, 4 valve lead	15 to 1	
VALVE TIMING		
Inlet valve open	11 deg. before T.D.C.	
Inlet valve close	51 deg. after B.D.C.	
Exhaust valve open	45 deg. before B.D.C.	
Exhaust valve close	19 deg. after T.D.C.	
VALVE FLAPPER CLEARANCE (Engine hot or cold)		
Inlet and exhaust	0.005 in. (0.127 mm.)	
FUEL INJECTION TIMING		As designed on engine acceptance
FUEL INJECTION PRESSURE		170 atmospheres
FIRING ORDER		
Cylinder	1, 3, 4, 2	
Cylinder	1, 4, 3, 2, 1, 3	
Cylinder	1, 4, 3, 2, 1, 3, 4	
DIRECTION OF ROTATION		As indicated, viewed on flywheel
APPROXIMATE WEIGHTS (lb/kg)		
ACTUATOR VERTICAL		
Normally aspirated	1,200 540	
Supercharged	1,200 540	
Exhausted	1,170 530	

Rolls Royce 20 25 Workshop Manual

Tao Wei



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