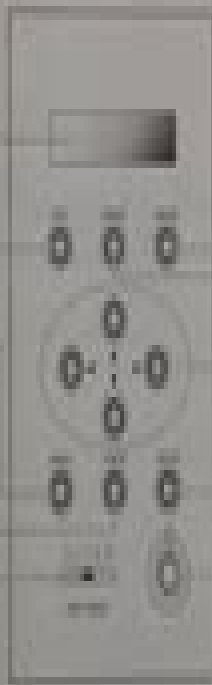


GX-24



USER'S MANUAL

Read this manual carefully before operating the machine. It contains important information for safe and correct operation. Keep this manual in a safe place for future reference. Do not use the machine if you find any damage or if it does not operate correctly. Contact your dealer or the manufacturer for assistance.



1. Power Switch
2. Emergency Stop Button
3. Start Button
4. Stop Button
5. Reset Button
6. Feed Rate Selector
7. Spindle Speed Selector
8. Z-Axis Position Indicator
9. X-Axis Position Indicator
10. Y-Axis Position Indicator
11. Z-Axis Feed Rate Indicator
12. X-Axis Feed Rate Indicator
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14. Z-Axis Position Display
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22. Y-Axis Position Display
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20. Z-Axis Position Display
21. X-Axis Position Display
22. Y-Axis Position Display
23. Z-Axis Feed Rate Display
24. X-Axis Feed Rate Display
25. Y-Axis Feed Rate Display

Specifications

Model	GX-24
Power	1.5 kW
Spindle Speed	1000-3000 RPM
Feed Rate	0.1-10 mm/min
Positioning Accuracy	±0.01 mm
Repeatability	±0.005 mm
Max. Load	20 kg
Max. Travel	1000 mm
Max. Speed	100 mm/min
Max. Acceleration	1000 mm/s²
Max. Deceleration	1000 mm/s²
Max. Jerk	1000 mm/s³
Max. Vibration	0.1 mm/s
Max. Noise	60 dB
Max. Temperature	40°C
Max. Humidity	90%
Max. Dust	10 mg/m³
Max. Pressure	1000 Pa
Max. Altitude	1000 m
Max. Seismicity	0.1 g
Max. Shock	10 g
Max. Vibration	0.1 mm/s
Max. Noise	60 dB
Max. Temperature	40°C
Max. Humidity	90%
Max. Dust	10 mg/m³
Max. Pressure	1000 Pa
Max. Altitude	1000 m
Max. Seismicity	0.1 g
Max. Shock	10 g

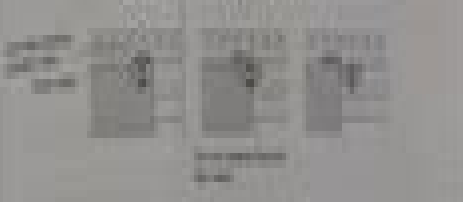
Warnings

- 1. Do not touch the moving parts of the machine.
- 2. Do not use the machine if you find any damage or if it does not operate correctly.
- 3. Do not use the machine if you are not trained and qualified to operate it.
- 4. Do not use the machine if you are not wearing the appropriate safety gear.
- 5. Do not use the machine if you are not following the instructions in this manual.
- 6. Do not use the machine if you are not following the safety rules.
- 7. Do not use the machine if you are not following the maintenance schedule.
- 8. Do not use the machine if you are not following the inspection schedule.
- 9. Do not use the machine if you are not following the calibration schedule.
- 10. Do not use the machine if you are not following the repair schedule.



Operation

1. Check the machine status and make sure it is ready for operation.



2. Set the feed rate and spindle speed according to the workpiece material and the tool.

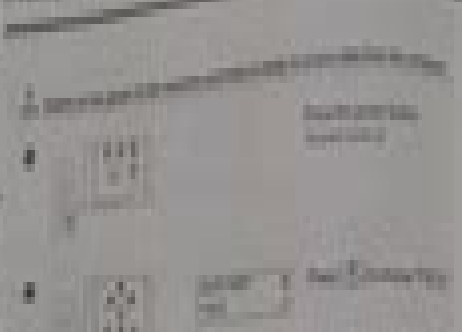


3. Start the machine and monitor the operation.



4. Stop the machine and check the workpiece.

5. If the workpiece is not satisfactory, adjust the machine parameters and repeat the operation.

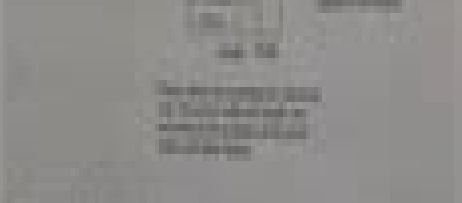


Operation

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