

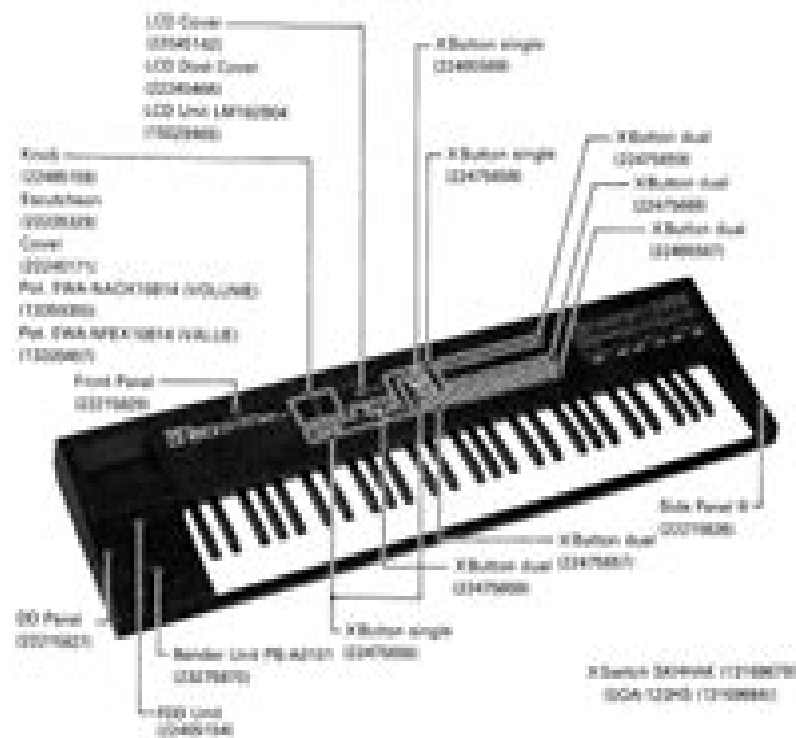
**D-20**

## SERVICE NOTES

First Edition

## SPECIFICATIONS

|                          |  |                      |
|--------------------------|--|----------------------|
| <b>KEYBOARD</b>          | BT, USB, 3 columns, 3 levels with "velocity" |                      |
| <b>TUNE</b>              | MASTER TUNE                                  | 0.001 cents          |
|                          | FINE TUNE                                    | 0.001 cents          |
| <b>PITCH MODULATION</b>  | LFO  | 0.001 cents          |
|                          | ENV  | 0.0001 cents         |
|                          | RELEASE                                      | 0.0001 cents         |
| <b>SWR TIME</b>          | STRICK F1 — 70                               | 4ms — 10s            |
|                          | TRIP F1 — 50                                 | 4ms — 10s            |
|                          | TRIP F1 — 50                                 | 4ms — 10s            |
| <b>LFO</b>               | 4x16   | 4ms — 10s            |
| <b>OUTPUT</b>            | 4x16bit                                      | 4 channels           |
|                          | PROTECT                                      | 4 channels           |
| <b>POWER CONSUMPTION</b> |  | (max. 20W (typical)) |
| <b>DIMENSIONS</b>        |  |                      |
| <b>HEIGHT</b>            | 104mm ± 0.1mm                                | 104mm ± 0.1mm        |
| <b>WIDTH</b>             | 104mm ± 0.1mm                                | 104mm ± 0.1mm        |



|                         |                       |                       |
|-------------------------|-----------------------|-----------------------|
| <b>Keyboard Section</b> | Pianos                | 110                   |
|                         | Tramplers             | 110                   |
|                         | Fixed Tuned           | 100                   |
|                         | Programmable Tuned    | 60                    |
|                         | Fixed Arpeggio Tuned  | 60                    |
| <b>Rhythm Section</b>   | Drums                 | 60 (up to 127 to 128) |
| <b>Rhythm Patterns</b>  | Fixed Patterns        | 10                    |
|                         | Programmable Patterns | 10                    |

Responsible member of staff for the  
contingency planning

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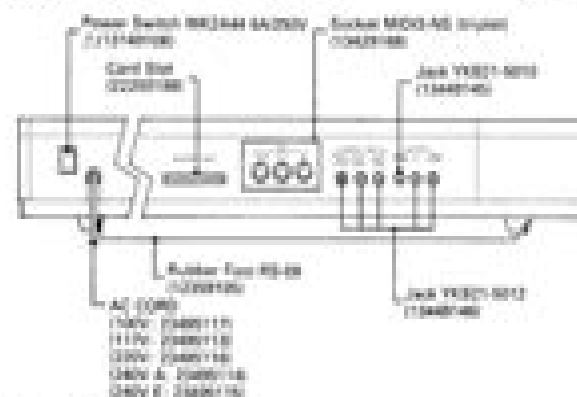
|                         |                                     |                       |
|-------------------------|-------------------------------------|-----------------------|
| <b>Shelf-life Test</b>  | Maximum number of days acceptable   | 60                    |
| <b>Exposure Section</b> | Maximum number of cycles acceptable | approx. 10,000 cycles |
|                         | Maximum number of tests acceptable  | 100                   |

1990-1991 1991-1992 1992-1993 1993-1994

|                   |            |
|-------------------|------------|
| Training          | 128        |
| Testing           | 128        |
| Valid             | 64         |
| Bayesian Group    | 1 set      |
| Bayesian Patients | 30         |
| Bayesian Tests    | One series |

**EXHIBIT 100** *Source: Domestic Trade* ..... *Millions of Dollars*

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# Roland D20 Service Manual

**Jin-Ying Zhang**



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