

GENERAL INFORMATION

MASTER TORQUE TABLE

ITEM	TORQUE
A-Arm Bolt (front)	42 ft-lb (57 Nm)
Ball Joint Fasteners	42 ft-lbs (57 Nm)
Battery Mount Bracket Fasteners	8 ft-lbs (11 Nm)
Battery Terminal Fasteners	60 in-lbs (7 Nm)
Beadlock Screws	Step 1: 24 in-lbs (3 Nm) Step 2: 7 ft-lbs (10 Nm)
Brake Disc Mounting Bolts	30 ft-lb (41 Nm)
Brake Bleed Screw	48 in-lb (5 Nm)
Brake Caliper Mounting Bolts (front)	30 ft-lb (41 Nm)
Brake Caliper Mounting Bolts (rear)	46 ft-lbs (62 Nm)
Brake Line Banjo Bolts	15 ft-lbs (20 Nm)
Brake Line Flare Fittings	15 ft-lbs (20 Nm)
Brake Pedal Mount Bracket Bolts	16 ft-lbs (22 Nm)
Brake Switch	15 ft-lbs (20 Nm)
Cab Frame Bolts	40 ft-lb (54 Nm)
Cab Frame Mid Hoop Mounting Fasteners	17 ft-lb (23 Nm)
Cam Chain Tensioner	29 ft-lb (40 Nm)
Camshaft Carrier Bolts	7 ft-lb (10 Nm)
Camshaft Sprocket Bolts	14 ft-lb (19 Nm)
Clutch Cover (outer) Screws	50 in-lbs (5 Nm)
Connecting Rod Bolts	Step 1: 9 ft-lbs (12 Nm) Step 2: 13 ft-lb (18 Nm) Step 3: Tighten add'n 105"
Coolant Bleed Screw	89 in-lb (10 Nm)
Coolant Temperature Sensor	17 ft-lb (23 Nm)
CPS Retaining Bolt	9 ft-lb (12 Nm)
Crankcase Bolts M10	Step 1: 9 ft-lb (12 Nm) Step 2: 21 ft-lb (28 Nm) Step 3: Tighten add'n 90"
Crankcase Bolts M8	26 ft-lb (35 Nm)
Crankcase Bolts M6	9 ft-lb (12 Nm)
Crankcase Oil Gallery Plug	11 ft-lbs (15 Nm)
Cylinder Head Bolts	Torque in sequence Step 1: 9 ft-lbs (12 Nm) Step 2: 26 ft-lb (35 Nm) Step 3: Additional 180" Step 4: M6 bolts: 7 ft-lb (10 Nm)
Differential Cover Screws (INTL)	22 ft-lb (30 Nm)
Door Fasteners	8 ft-lb (11 Nm)
Drive Clutch Retaining Bolt	96 ft-lb (130 Nm)
Drive Clutch Cover Plate Screw	9 ft-lb (12 Nm)

ITEM	TORQUE
Drive Clutch Shift Weight Fasteners	20 in-lb (2 Nm)
Drive Clutch Spider	290 ft-lb (393 Nm) (Apply 0.4 mL Loctite® 7088 Primer and 0.4 mL Loctite® 620™)
Drive Clutch Spider Jam Nut	250 ft-lb (339 Nm) (Apply 0.1 mL Loctite® 7088 Primer and 0.1 mL Loctite® 620™)
Driven Clutch Retaining Bolt	55 ft-lb (75 Nm)
Driven Clutch Helix Retaining Screws	48 in-lb (5 Nm)
ECU Mounting Screws	24 in-lb (3 Nm)
Engine Mount (front)	40 ft-lbs (54 Nm)
Engine Oil Plug	12 ft-lbs (16 Nm)
Engine/Transmission Mounting Bolts	Step 1-2: 64 ft-lb (87 Nm) Step 3: 5 ft-lb (7 Nm) Step 4-7: 44 ft-lb (60 Nm) *see procedure for illustration
ETC Mounting Bolts	7 ft-lb (10 Nm)
Exhaust Head Pipe Bolts	18 ft-lb (24 Nm)
Exhaust Pipe to Muffler Fasteners	21 ft-lb (28 Nm)
Floor Screws	8 ft-lb (11 Nm)
Flywheel Bolt	133 ft-lbs (180 Nm)
FOX Shock Body Cap	100 ft-lb (135 Nm)
FOX Shock Bearing Assembly	35 ft-lb (47 Nm)
FOX Shock Bleed Screw	14 in-lb (2 Nm)
FOX Shock Eyelet	50 ft-lb (68 Nm)
FOX Shock Shaft Nut	22 ft-lb (30 Nm)
Frame Bolts (front to rear)	40 ft-lb (54 Nm)
Front Bumper / Fender Screws	8 ft-lb (11 Nm)
Front Gearcase Cover Plate Screws	11 ft-lbs (15 Nm)
Front Gearcase Drain/Fill Plugs	10 ft-lbs (14 Nm)
Front Gearcase Mounting Bolts	30 ft-lbs (41 Nm)
Fuel Pump PFA Nut	70 ft-lbs (95 Nm)
Fuel Rail Mounting Screws	44 in-lb (5 Nm)
Fuel Tank Block-off Panel	8 ft-lbs (11 Nm)
Fuel Tank Strap Screw	8 ft-lbs (11 Nm)
Hip Bolder Bolts	14 ft-lb (19 Nm)
Hose Clamp	35 in-lb (4 Nm)
Hub Castle Nut (front and rear)	180 ft-lbs (244 Nm)
Intake Plenum Mount Screw	22 ft-lb (30 Nm)

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Table of Contents Polaris RZR 8engine Torque Specs

1. Understanding the eBook Polaris RZR 8engine Torque Specs
 - The Rise of Digital Reading Polaris RZR 8engine Torque Specs
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris RZR 8engine Torque Specs
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris RZR 8engine Torque Specs
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris RZR 8engine Torque Specs
 - Personalized Recommendations
 - Polaris RZR 8engine Torque Specs User Reviews and Ratings
 - Polaris RZR 8engine Torque Specs and Bestseller Lists
5. Accessing Polaris RZR 8engine Torque Specs Free and Paid eBooks
 - Polaris RZR 8engine Torque Specs Public Domain eBooks
 - Polaris RZR 8engine Torque Specs eBook Subscription Services
 - Polaris RZR 8engine Torque Specs Budget-Friendly Options
6. Navigating Polaris RZR 8engine Torque Specs eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris RZR 8engine Torque Specs Compatibility with Devices
 - Polaris RZR 8engine Torque Specs Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris RZR 8engine Torque Specs
 - Highlighting and Note-Taking Polaris RZR 8engine Torque Specs
 - Interactive Elements Polaris RZR 8engine Torque Specs
8. Staying Engaged with Polaris RZR 8engine Torque Specs

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Polaris RZR 8engine Torque Specs
- 9. Balancing eBooks and Physical Books Polaris RZR 8engine Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris RZR 8engine Torque Specs
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris RZR 8engine Torque Specs
 - Setting Reading Goals Polaris RZR 8engine Torque Specs
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris RZR 8engine Torque Specs
 - Fact-Checking eBook Content of Polaris RZR 8engine Torque Specs
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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