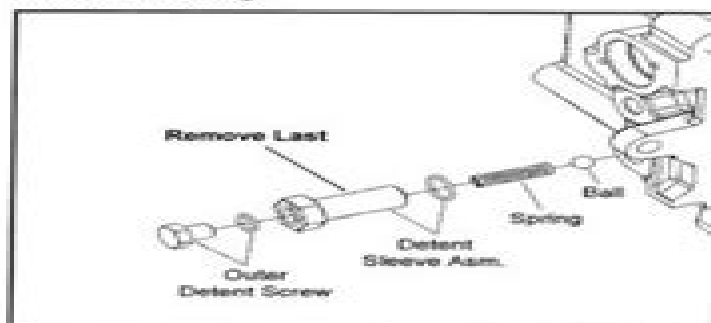


10. Remove the spacer, contact pins, springs, drum gear and washer from the shift housing. Replace any worn or damaged components.



11. Remove the outer detent screw, spring and ball from the shift housing.



NOTE: DO NOT remove the detent sleeve assembly before removing the outer detent screw. Removing the detent sleeve first will allow the detent ball and spring to fall into the shift housing.

12. Pull back fully on gear selector arm to bring shift collar up and disengage the shift collar from the clutch yoke. Lifting on the clutch shaft may aid in shift collar removal.



13. Inspect the inner and outer gear teeth and splines on both ends of the shift collar for excessive wear or damage.
14. Remove the retaining rings from each end of the shift collar.
15. Remove the wave spring and ball bearing cage assembly from the shift collar as shown.



16. Inspect the ball bearing channels on both ends of the shift collar for excessive wear or damage.
17. Remove the sliding shoes from the clutch yoke.

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Lingjun Ying



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