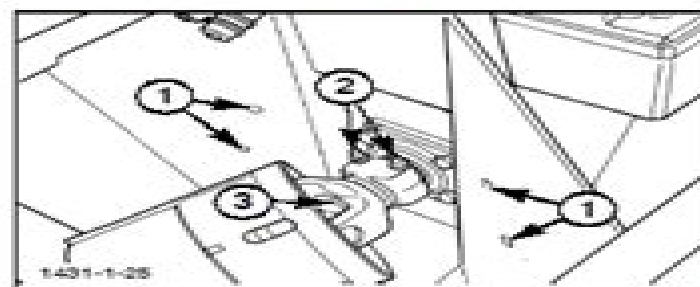


TONGUE JACKSHAFT - DISASSEMBLY

1. Remove the shield over the rear primary PTO shaft by removing the four cap screws and flange nuts at 1. Remove the rear half of the primary PTO shaft by loosening the two cap screws, 2, and locknuts at the rear of the yoke, and remove the cap screw, 3, and hardened flat washer from the end of the tongue jackshaft. Slide the primary PTO shaft off of the tongue jackshaft.

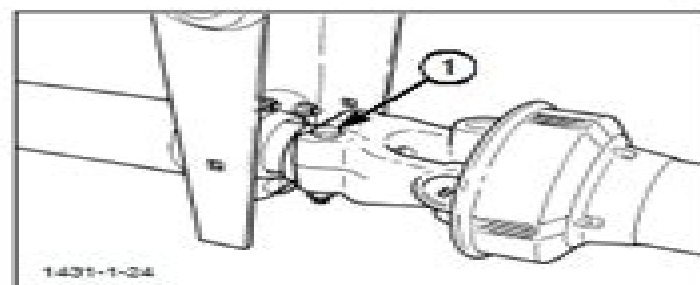
IMPORTANT: The PTO shaft is very heavy and awkward; use caution not to drop the shaft assembly as personal injury or damage to the components may result.



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2. Remove the protective shielding over the secondary PTO shaft U-joint at the rear of the tongue jackshaft by squeezing the top and bottom of the shield together until the sides pop off the retaining pins. Slide the shield rearward on the shaft to gain access to the retaining bolt. Remove the clamp bolt, 1, and slide the drive shaft off the tongue jackshaft.

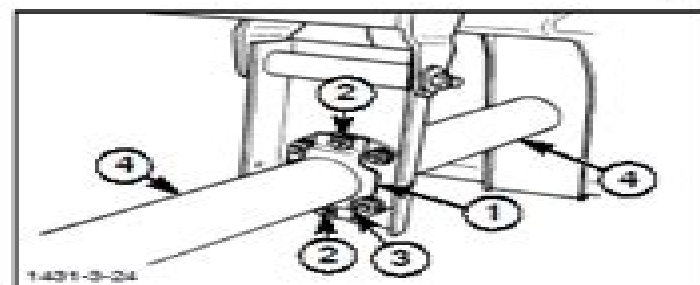
IMPORTANT: The PTO shaft is very heavy and awkward; use caution not to drop the shaft assembly as personal injury or damage to the components may result.



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3. Remove the plastic shields, 4, over the jackshaft by spreading them apart along the split seam until they can be slid off the shield brackets. Remove the shield brackets, 1, by removing the two carriage bolts, 2, and flange nuts, and slide them out of the way along the shaft.

NOTE: There are two 1/2" flat washers installed between the shield bracket and the flange at the slot in the support, 3, as spacers.



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