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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover for damage and replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a toe rest on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover on engine case. It should be able to withstand the case surface pressure on engine case. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Put oil cover cover cap into engine. Hand-tighten rear cap and tighten screws securely.
- Torque rear cover cap bolts (2) to specification.



Inner Cover Bolt Torque (Rear)	10 N·m (7.0 ft·lb)
Outer Cover Retaining Bolt Torque	12 N·m (9.0 ft·lb)
Drive Clutch Retaining Bolt Torque	40 N·m (29.7 ft·lb)

- Insert shift shaft splines on transmission input shaft.



- Clean splines inside shift shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive shaft assembly, lock washer, and retaining bolt. Torque to specification.
- Check end of beam on cover shaft and the splines from inside drive shaft.
- Tighten drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining bracket of system. The rear bolt is installed. Install an optional rear toe rest case.
- Only replace PVT outer cover when gearshift is damaged. Place the gear shift to the neutral side (N).

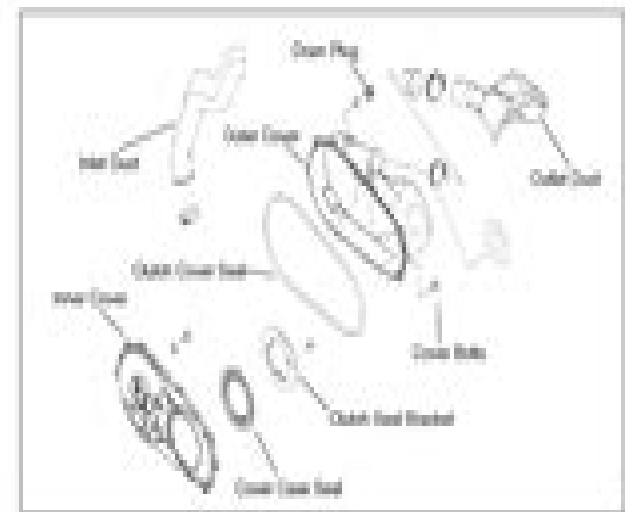


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten bolt assembly, gear end case.

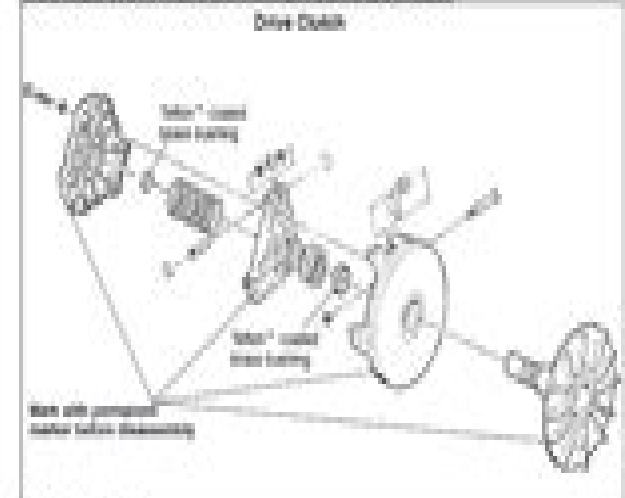


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



Polaris Predator 90 Service Manual 2004

David Baud



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