

Table of Contents
Section 1 - Engine Section
Section 2 - Fuel System
Section 3 - Electrical System
Section 4 - Single-Cut Off
Section 5 - Transmission Section
Section 6 - Power Take-Off Section
Section 7 - Differential Rear Axle and
Section 8 - Hydraulic Section
Section 9 - Steering Section
Section 10 - Front Axle and Steered P
Section 11 - Wheel and Tire
Section 12 - Assembly The Tractor

SECTION 9 - STEERING SYSTEM

24. If equipped with HST, remove the speed control bracket mounting bolts 1, from the steering column housing.



Figure 9-24

25. Remove the steering gear mounting bolts 1, and steering gear assembly from the tractor.



Figure 9-25

Disassembly

1. Remove the adjusting ball bearing 1.
2. Remove the front axle cover bolts 2.
3. Remove the axle cover 3, and steer shaft 4, as an assembly.

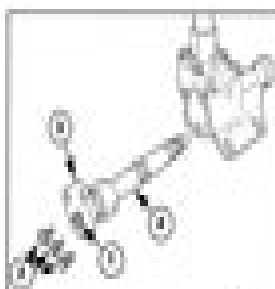


Figure 9-26

SECTION 9 - STEERING SYSTEM

6. Remove the four column mounting bolts 1, and remove the shaft 2, and pinion 3, as an assembly. Do not use the drive 4.

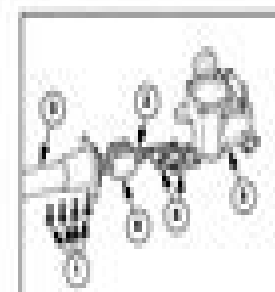


Figure 9-27

Steering Shaft Components

- | | |
|--------------------|--------------|
| 1. Steering fork | 4. Drive |
| 2. Shaft | 5. Gear fork |
| 3. Steering pinion | 6. Ball nut |

7. Separate the column housing 5, from the shaft and ball nut assembly 6.

NOTE: Use care not to damage the rethreading ball tube. Do not disassemble the ball nut and rethreading ball tube.

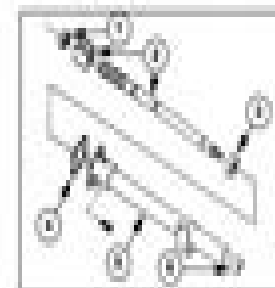


Figure 9-28

Steering Shaft Assembly

- | | |
|-----------------------|-------------------|
| 1. Steering | 4. Ball |
| 2. Ball nut and shaft | 5. Column housing |
| 3. Steering | 6. Steering |

Inspection

1. Clean all parts in a suitable solvent and air dry.
2. Remove and discard the oil seals.
3. Inspect the steer shaft balling in the gear race. Replace worn ballings and cone assemblies.
4. Examine the housing for cracks or damage.
5. Inspect the steer shaft gear teeth for excessive wear or damage.
6. Examine the steering shaft ballings. Replace ballings showing excessive wear or uneven rotation when turned by hand.
7. Inspect the upper column shaft balling for excessive wear. Replace the balling if necessary.
8. Inspect the cone and pinion in assembly.
9. Inspect the worm and nut on the steering shaft. Replace the worm shaft and nut as an assembly if necessary.

New Holl Tc18 Service Manual

ML Morrison



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1. Understanding the eBook New Holl Tc18 Service Manual
 - The Rise of Digital Reading New Holl Tc18 Service Manual
 - Advantages of eBooks Over Traditional Books
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 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a New Holl Tc18 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from New Holl Tc18 Service Manual
 - Personalized Recommendations
 - New Holl Tc18 Service Manual User Reviews and Ratings
 - New Holl Tc18 Service Manual and Bestseller Lists

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 - ePub, PDF, MOBI, and More
 - New Holl Tc18 Service Manual Compatibility with Devices
 - New Holl Tc18 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of New Holl Tc18 Service Manual
 - Highlighting and Note-Taking New Holl Tc18 Service Manual
 - Interactive Elements New Holl Tc18 Service Manual
8. Staying Engaged with New Holl Tc18 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers New Holl Tc18 Service Manual
9. Balancing eBooks and Physical Books New Holl Tc18 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection New Holl Tc18 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine New Holl Tc18 Service Manual
 - Setting Reading Goals New Holl Tc18 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of New Holl Tc18 Service Manual
 - Fact-Checking eBook Content of New Holl Tc18 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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