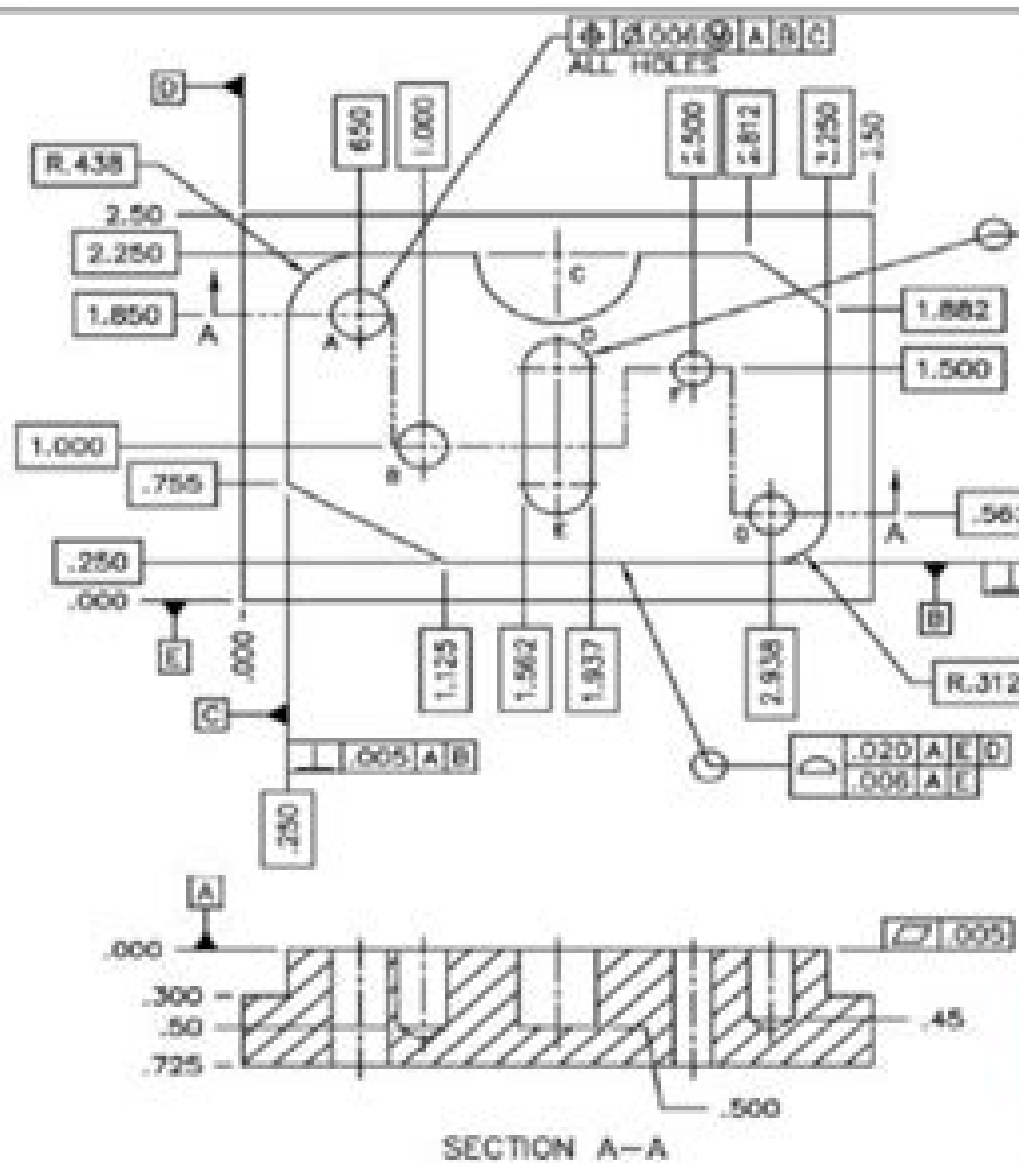




REV	DESCRIPTION	DATE	APPROVAL
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	ADDED DIMENSIONS FOR SLOT	4/21/05	LW
C	REVISED DIMENSIONS FOR SLOT	11/11/08	LW

NOTES:

- FEATURE SIZE X Y

A	Ø.312 ± .002		
B	Ø.281 ± .005		
C	R.438 ± .002	1.750	2.250
D	Ø.1875	1.750	1.500
E	Ø.1875	1.750	1.750
F	Ø.213 ± .002		
G	Ø.250 ± .005		
- BREAK ALL SHARP EDGES: 1/64" MAXIMUM
- SURFACE FINISH TO BE 63 MICRONS MAXIMUM

		MACHINING SKILLS LEVEL 1	
		Job Duty 2.10 CNC: Milling	
WORKER	DATE	05/21/08	MATERIAL: ALUMINUM OR MILD STEEL 15 X 2.5 X 2.5
DWG. CDR			
DWG. APPR			
DATE FILED		DWG. #00431	SHEET 1 OF 1

NIMS PROCEDURAL REQUIREMENTS

- PROGRAM MUST BE WRITTEN IN LONG HAND - NO CAM
- COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
- SUBMIT THE CALCULATIONS WITH THE PROGRAM
- SUBMIT THIS PRINT-OUT COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

Nims Cnc Milling Study Guide

Brendan G. Carr



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