



ML-1630/SCX-4500

### Technical Instructions

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### Tools

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Samsung ML-1630  
Samsung SCX-4500

ML-D1630A  
ML-1630 Series (E)  
D1 (Starter cartridge)

Phillips Screwdriver, Flat Screwdriver, Small Flat  
Screwdriver, Needle Nose Pliers, Drill and 1/8"  
Drill Bit, Awl, Utility Knife, Electric Glue Gun

#### Supplies Required:

Compatible Replacement Chip, Compatible  
Replacement Drum, Compatible Replacement  
Toner, Hot Melt Glue Stick, Cotton Swabs,  
Padding Powder, Soft Lint-Free Cloth,  
Conductive Grease, Anhydrous Isopropyl  
Alcohol, Vacuum or Deionized Air

Photo 1



### CARTRIDGE DISASSEMBLY

#### Step 1

Place the cartridge on a work bench with the drum facing down. Using a Phillips screwdriver, remove the three screws that hold each end cap in place (see photo 1).

Photo 2



#### Step 2

Using a small flat screwdriver, press and release the locking clips that hold both end caps in place (see photo 2). Remove the end caps.

Photo 3



#### Step 3

Remove the PCR housing (see photo 3).

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# Samsung Scx 4500 Multifunction Printers Accessory Owners Manual

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