

#### THE RIGHT SKILLS > A PROVEN ADVANTAGE

# SAMPLE TEST QUESTIONS STEAMFITTER/PIPEFITTER ITA WEBSITE

1	Which tool is used to correct internal "hi-low" when preparing a 4-in, steel pipe for welding?	
	Α.	4-in. grinder with cutting disc.
	В.	Mini-grinder with flapper disc.
	C.	Pencil grinder with cone stone.
	] D.	4-in. grinder with 1/4-in. grinding disc.
2	White	ch code governs the installation of pressure piping systems?
-	l R	ASTM
	c.	CWB 471
	j o.	ASME B31.1
3	Which type of hanger is used when thermal horizontal movement is a factor?	
_	Α.	Roller.
	J В.	Clevis.
	J C.	Trapeze.
	] D.	Constant support spring.
4	Which document is used for shop assembly?	
	A.	Flow sheet.
	В.	Spool sheet.
	Ī с.	Detail drawing.
	Ī р.	Schematic drawing.

# **Sample Union Pipefitter Entry Test**

**M** Lipman

#### **Sample Union Pipefitter Entry Test:**

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