

SAFETY WARNINGS



FOLLOW OWNER'S MANUAL TO ENSURE PROPER ASSEMBLY OF MIXER. USE THE REPAIR PARTS LIST IN CONJUNCTION WITH ASSEMBLY PROCEDURES.



SAFETY

- CAREFULLY READ THE CAUTION AND WARNING MESSAGES.
- MOTOR EQUIPPED WITH MANUAL RESET BUTTON.



CAUTION

- Review these instructions before operating mixer. Retain for future reference.
- Two people may be required for some assembly steps.
- All bolts should be fastened with the nuts facing toward the center of the mixer. Do not tighten fasteners until final alignment is achieved.
- Parts may have sharp edges. Gloves should be worn. Use caution when assembling. Safety glasses should be worn while operating this mixer.



WARNING - ELECTRICAL PRECAUTIONS

All wiring, electrical connections, and system grounding must comply with the National Electrical Code (NEC) and with any local codes and ordinances. Employ a licensed electrician.



WARNING - RISK OF ELECTRICAL SHOCK

- A ground fault interrupter (GFI) protected circuit is recommended for all outdoor electrical devices.
- Keep motor operating area as dry as possible.
- Always disconnect the power before servicing.

TECHNICAL SUPPORT

If you have any difficulties assembling or operating this mixer, phone 1-800-667-1457 (7:30 am to 5:00 pm central time). Our factory representatives will be pleased to assist you.

BASIC TOOLS REQUIRED

- 12" Adjustable Wrench
- Hammer or Mallet

OPTIONAL TOOLS

- 1/2" Socket &/or Wrench
- 10 mm Wrench

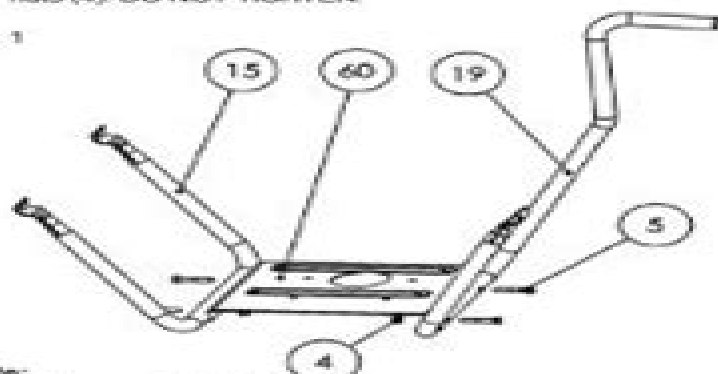
STEP 1 - ASSEMBLE UPPER FRAME

NOTE: Fasteners should only be tightened after final alignment is achieved. Circled items make reference to the repair parts list.

1a) Refer to Fig. 1.

Position motor mount plate (60) with raised ribs facing upward. Assemble upper side frames (15) & (19) to motor mount plate (60), using four 5/16 x 1 3/4 bolts (5) and 5/16 nuts (4). **DO NOT TIGHTEN.**

Fig. 1



Note:
The U-shaped ends of the side frames face inward.

1b) Refer to Fig. 2.

With drum support assembly (20) positioned as shown in Fig. 2 (note location of crimped end), slide on pivot sleeves (3) (open section of pivot sleeve should be facing you and hex slot for the bolt facing out). Fasten pivot sleeves (3) using 5/16 x 1 3/4 bolts (5) and 5/16 nuts (4). **OVERTIGHTENING WILL CRACK PIVOT SLEEVE (3).**

NOTE: Mixer pivot points can be changed by mounting 201014 pivot sleeve incorrectly (reversing on install). Be sure to mount pivot sleeve correctly to ensure proper function.



Fig. 2

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JE Gale



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