

3-1. FOREWORD.

The E Series Teledyne Continental Aircraft Engines includes all engines of model designations E-165, E-185 and E-225. Dash numbers following the basic model number indicate variations in equipment, as described generally in Table II, to adapt the engines to various types of aircraft. Most parts are interchangeable between models, however, there are important differences in types of crankshafts, oil sump, accessory case, and accessory equipment. The service parts catalog provides detailed information as to application of the parts which are not used in all models, and it should be consulted whenever it becomes necessary to order parts for a specific engine. The following description will provide a general idea of the construction of each model and detailed information on the operation of the various engine systems. A close observation of the illustrations will aid in following the descriptions.

3-2. CRANKCASE.

The crankcase is composed of two aluminum alloy castings, joined at the lengthwise vertical center plane of the engine by twenty one bolts through holes in external top and bottom flanges and by ten through bolts in holes drilled through bolts in holes drilled through lateral stiffening webs. Recently, the lower parting flanges of Model E-185 crankcases were made thicker for additional rigidity. This change made it necessary to use longer $5/16$ inch attaching bolts, as indicated in the new Parts Catalog. The webs, cast integrally, have enlarged bosses which are line bored to provide seats for crankshaft main bearings and, below them, other bosses which are bored to act as camshaft bearings. The four main webs accommodate four bearings for each shaft. Lead coated, steel backed Tri-Metal precision inserts are installed in the four main bearing seats with the split matching the case parting surface. Each insert is retained by a tang which

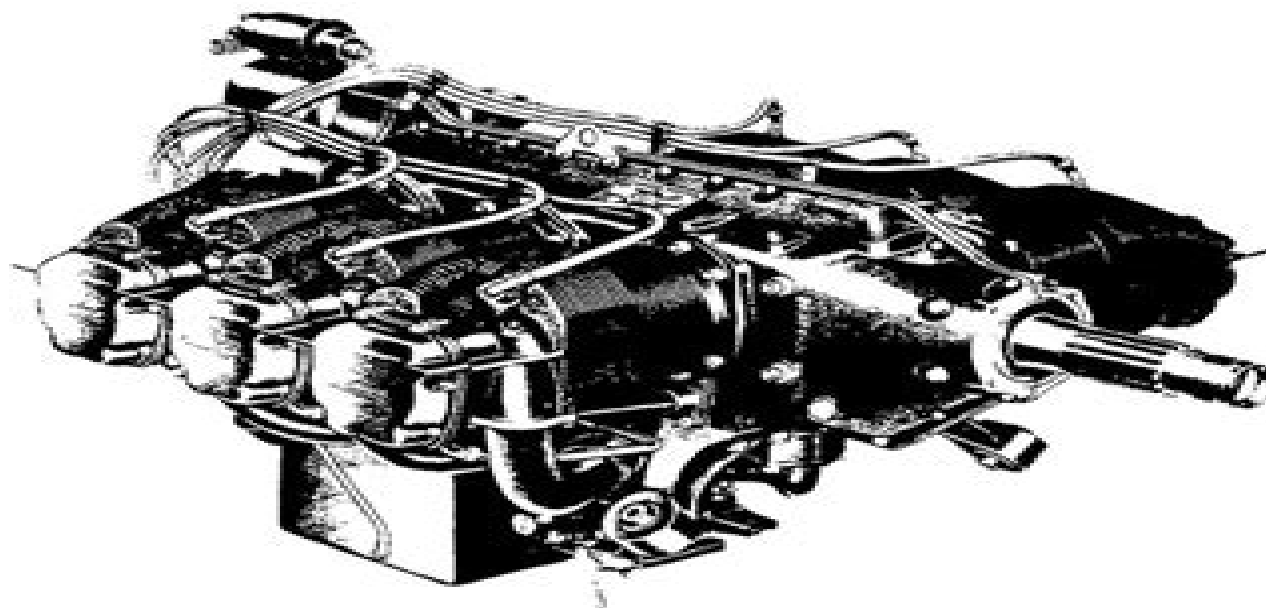


FIGURE 2. THREE-QUARTER RIGHT FRONT VIEW OF WET SUMP ENGINE.

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Table of Contents O470r Overhaul Manual

1. Understanding the eBook O470r Overhaul Manual
 - The Rise of Digital Reading O470r Overhaul Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying O470r Overhaul Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an O470r Overhaul Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from O470r Overhaul Manual
 - Personalized Recommendations
 - O470r Overhaul Manual User Reviews and Ratings
 - O470r Overhaul Manual and Bestseller Lists
5. Accessing O470r Overhaul Manual Free and Paid eBooks
 - O470r Overhaul Manual Public Domain eBooks

- O470r Overhaul Manual eBook Subscription Services
- O470r Overhaul Manual Budget-Friendly Options
- 6. Navigating O470r Overhaul Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - O470r Overhaul Manual Compatibility with Devices
 - O470r Overhaul Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of O470r Overhaul Manual
 - Highlighting and Note-Taking O470r Overhaul Manual
 - Interactive Elements O470r Overhaul Manual
- 8. Staying Engaged with O470r Overhaul Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers O470r Overhaul Manual
- 9. Balancing eBooks and Physical Books O470r Overhaul Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection O470r Overhaul Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine O470r Overhaul Manual
 - Setting Reading Goals O470r Overhaul Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of O470r Overhaul Manual
 - Fact-Checking eBook Content of O470r Overhaul Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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