



1

Engine

12

Crankshaft



Fig. 37 - Counterbalance weights assembly components.



Fig. 39 - Counterbalance weights' section.



Fig. 40 - Counterbalance weights installed on engine.

FRUTTETO 75 - 85 II

Counterbalance weights for 4-cylinder engines

Specifications

end play of weights	mm	0.1 - 0.43
backlash between the teeth of the weights and those of the crown wheel on the crankshaft	mm	0.20 - 0.25
bushing nominal diameter	mm	26 ± 0.005
maximum wear	mm	26.150

Checks

Check the conditions of the internal surface of the weights' bushings.

Make sure that bushings' internal diameter does not exceed the prescribed values. Otherwise, replace them.

Once the bushings have been installed, they should be bored in order to bring them to the diameter prescribed in the related specifications table.

Installation and timing

Position the weights, marked by the letters S in the seat of its support, so that the engraved teeth of weight D also coincide, as shown in figure.

Install pins E, at the same time inserting shoulder washers H as appropriate.

Verify that the weights' end play is 0.1 to 0.43 mm.

Complete the installation by fastening the pin using lockpins F and the weights by means of screws G.

Fit the support complete with weights under the engine block so that the engraved teeth of weight S engages between the two engraved teeth of crown wheel B of the crankshaft. In addition, fit a number of shims G enough to obtain a clearance of 0.20 to 0.25 between the teeth of the crankshaft crown wheel and those of weight S.

Remove screw C and lock the screws fastening the weight support to the engine block, applying some Loctite 242.

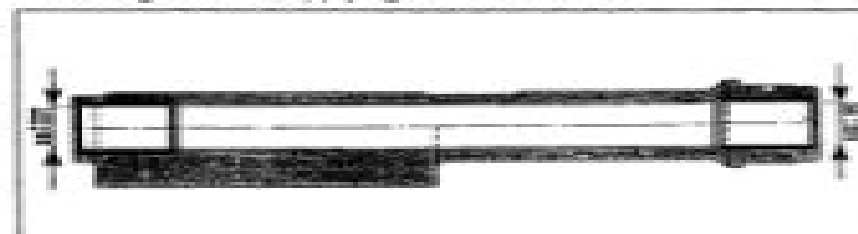


Fig. 41 - Installing weight bushings.

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Michael Seilmaier



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Table of Contents Same Frutteto 85 Service Manual

1. Understanding the eBook Same Frutteto 85 Service Manual
 - The Rise of Digital Reading Same Frutteto 85 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Same Frutteto 85 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Same Frutteto 85 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Same Frutteto 85 Service Manual
 - Personalized Recommendations
 - Same Frutteto 85 Service Manual User Reviews and Ratings
 - Same Frutteto 85 Service Manual and Bestseller Lists
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 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Same Frutteto 85 Service Manual
 - Highlighting and Note-Taking Same Frutteto 85 Service Manual
 - Interactive Elements Same Frutteto 85 Service Manual
 8. Staying Engaged with Same Frutteto 85 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Same Frutteto 85 Service Manual
 9. Balancing eBooks and Physical Books Same Frutteto 85 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Same Frutteto 85 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Same Frutteto 85 Service Manual
 - Setting Reading Goals Same Frutteto 85 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Same Frutteto 85 Service Manual
 - Fact-Checking eBook Content of Same Frutteto 85 Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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