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SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Fastener Tightening Specifications

	Specification			
Application	Metric	English		
Accelerator Control Cable Bracket Bolts	10 N.m	89 lb in		
Camshaft Retainer Bolts	25 N.m	18 lb ft		
Camshaft Sensor Bolt	25 N.m	18 lb ft		
Camshaft Sprocket Bolts	35 N.m	26 lb ft		
Connecting Rod Bolts - First Pass	20 N.m	15 lb ft		
Connecting Rod Bolts - Final Pass	75 de	grees		
Coolant Temperature Gage Sensor	20 N.m	15 lb ft		
Crankshaft Balancer Bolt - Installation Pass to Ensure the Balancer is Completely Installed	330 N.m	240 lb ft		
Crankshaft Balancer Bolt - First Pass Install a NEW Bolt After the Installation Pass and Tighten as Described in the First and Final Passes	50 N.m	37 lb ft		
Crankshaft Balancer Bolt - Final Pass	140 degrees			
Crankshaft Bearing Cap Bolts - Inner Bolts - First Pass in Sequence	20 N.m	15 lb ft		
Crankshaft Bearing Cap Bolts - Inner Bolts - Final Pass in Sequence	80 degrees			
Crankshaft Bearing Cap Side Bolts	25 N.m	18 lb ft		
Crankshaft Bearing Cap Studs - Outer Studs - First Pass in Sequence	20 N.m	15 lb ft		
Crankshaft Bearing Cap Studs - Outer Studs - Final Pass in Sequence	53 degrees			
Crankshaft Oil Deflector Nuts	25 N.m	18 lb ft		
Crankshaft Position Sensor Bolt	25 N.m	18 lb ft		
Cylinder Head Bolts - First Design - First Pass all M11 Bolts in Sequence	30 N.m	22 lb ft		
Cylinder Head Bolts - First Design - Second Pass all				

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Cars & Parts .1993 Pontiac GTO Restoration Guide 1964-1972 Paul Zazarine, 1995 How To Restore Your Muscle Car Greg Donahue Paul Zazarine, 1990 Original Pontiac GTO, 1964-1974 Thomas A. DeMauro, Written and designed for casual enthusiasts as well as restorers who want to determine which parts accessories and colors will restore their cars to factory original condition every title in the Bay View Original Series provides a huge selection of color photography comprehensive factory records thorough specifications detailed parts lists and nostalgic period literature The brainchild of a young GM executive named John DeLorean the Pontiac GTO that growled forth from the 1963 Tempest LeMans sport package is the acknowledged granddaddy of American muscle cars This guide features a huge selection of color photography depicting GTOs from 1964 through 1974 including Tripowers Ram Air models Royal Bobcats and the much revered Judges in all their Orbit Orange Limelight Green and Carousel Red glory Collector's Originality Guide Pontiac GTO 1964-1974, 2008-12-25 Collector's Originality Guide Pontiac GTO 1964 1974 provides a bumper to bumper look at every component that makes the GTO a classic from the distinctive taillights of the 1964 GTO to the Radial Tuned Suspension of the 1974 model Year by year component by component you ll discover a comprehensive and useful guide on factory specifications for restoring re energizing and simply admiring the pride of Pontiac The Autocar .1973 Popular Mechanics, 1971-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Motor Trend ,1980 **Popular** Science, 1982-03 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Popular Science, 1982-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Muscle Car Source Book Mike Mueller, 2015-10-26 From 1963 to 1974 muscle cars were the kings of the road no other American automobiles have ever inspired as much passion as these classic performance cars Muscle Car Source Book is a one stop resource for muscle car fans Heavily illustrated with vivid color photography of all the muscle cars from the classic era 1963 1974 and chock full of data and historical facts this is a reference book you will not want to put down All of the manufacturers Ford Chevrolet Pontiac Buick AMC Dodge and Plymouth are covered and so are the cars including the Camaro Mustang Charger GTO and many more Statistics All the performance data available for each car is presented in easily read tables Specifications Detailed specifications including horsepower and torque ratings curb weight fuel capacity stock wheel and tire sizes and other key technical data unique to each model is given Production numbers Production

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