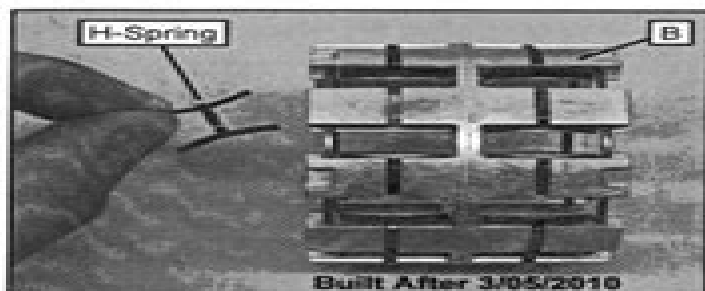
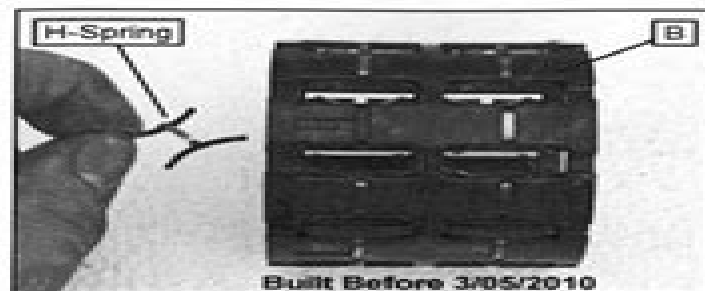
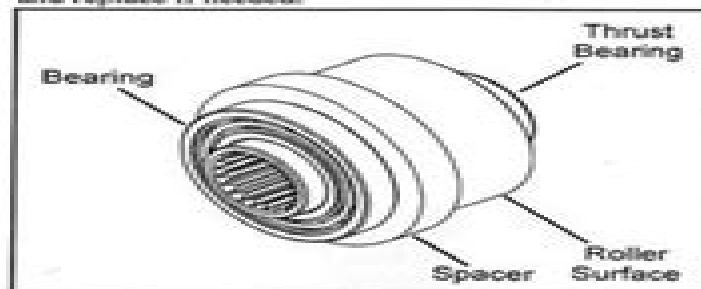


14. Inspect the roll cage assembly (B) sliding surfaces and H-springs. The sliding surfaces must be clean and free of nicks, burrs or scratches. If damaged, replace the roll cage assembly.

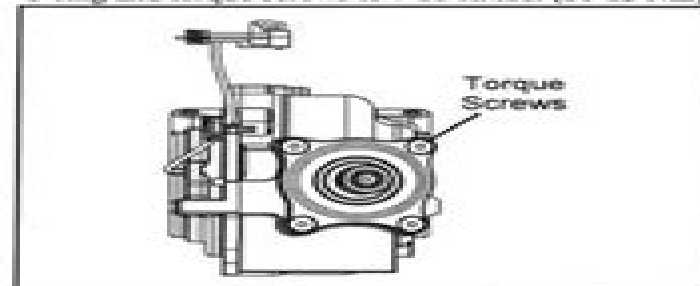


15. Inspect clutch housing ring gear (C) for a consistent wear pattern. Inspect the ring gear for chipped, broken, or missing teeth.
16. Inspect both output hub assemblies. Inspect the bearings and replace if needed.



Gearcase Assembly / Inspection

1. As mentioned during gearcase disassembly section, replace all O-rings, seals, and worn components.
2. Press the pinion shaft seal into the pinion cover, until the seal is flush with the sealing surface.
3. If bearing replacement was required, press new bearings on to the pinion shaft assembly.
4. Install pinion shaft, bearings, and pinion cover with new O-ring and torque screws to 7-11 ft. lbs. (10-15 Nm).

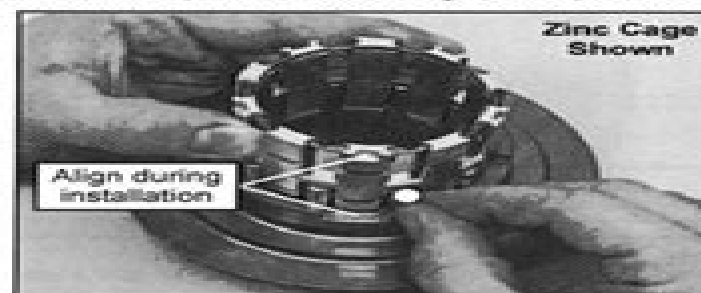


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Pinion Cover Screws:
7-11 ft. lbs. (10-15 Nm)

5. Carefully install the rollers into the roll cage assembly while installing the assembly into the clutch housing.

NOTE: Install the roll cage so that the ring gear grooves line up with the roll cage slots (see below).



IMPORTANT: To ensure gearcase is assembled properly, assemble the gearcase components starting with the cover plate and build upward.

Polaris RZR S Manual

Kyle Dickman



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