



Track Tension Data

Suspension	Weight	Measurement Location	Measurement
XTRA 10 121", 133", 136"	10 lbs. (4.54 kg)	16" ahead of rear idler shaft	3/8 - 1/2" (1 - 1.3 cm.)
EDGE	10 lbs. (4.54 kg)	16" ahead of rear idler shaft	3/8 - 1/2" (1 - 1.3 cm.)
M-10	FREE HANGING	16" ahead of rear idler shaft	1/2 - 3/4" (1.3 - 1.9cm.)

⚠ WARNING

When performing the following checks and adjustments, stay clear of all moving parts to avoid serious personal injury.

Track Tension - XTRA 10 / EDGE

1. Turn the machine off.
2. Lift the rear of the machine and safely support it off the ground.
3. Place a 10 lb. (4.5 kg) weight on the track at a point approximately 16" (40.6 cm.) ahead of the center of the rear idler wheel.
4. Check for proper slack between the track clip wear surface and the hi-fax (C). **NOTE:** Measure at the point where the weight is hanging.



If the track needs adjustment:

5. Loosen rear idler shaft bolts (D) on both sides of the machine.
6. Loosen track adjusting bolt locknuts (A).
7. Tighten or loosen the track adjusting bolts (B) evenly as necessary to obtain proper track tension.
8. Tighten idler shaft bolts and adjuster bolt locknuts.

NOTE: Track alignment affects track tension. Misalignment will cause excessive wear to the track and slide rail. Excessive Hi Fax wear will appear on units with track tension set too tight.

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SA Dillow



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