

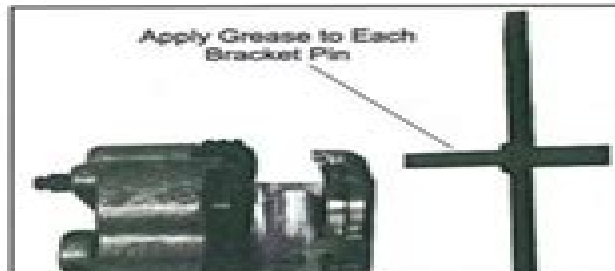
3. Inspect the brake disc and pads as outlined in this chapter.

Caliper Assembly

1. Install new O-rings in the caliper body. Be sure the grooves are clean and free of residue or brakes may drag upon assembly.



2. Coat pistons with clean Polaris DOT 4 Brake Fluid. Install pistons with a twisting motion while pushing inward. Piston should slide in and out of bore smoothly, with light resistance.
3. Lubricate the mounting bracket pins with silicone grease and install the rubber dust seal boots.



4. Compress the mounting bracket and make sure the dust seal boots are fully seated. Install the brake pads. Clean the disc and pads with brake parts cleaner or denatured alcohol to remove any dirt, oil or grease.

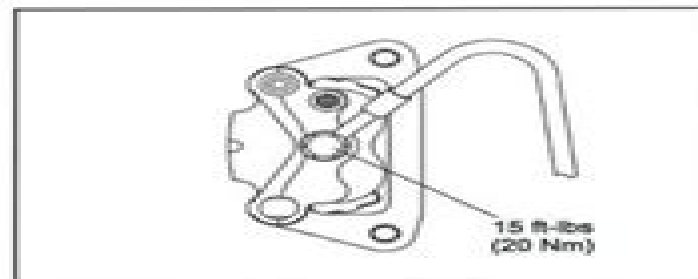
Caliper Installation

1. Install the brake line onto the caliper taking care not to allow any debris to enter the caliper.
2. Install the caliper and torque the new mounting bolts to specification.

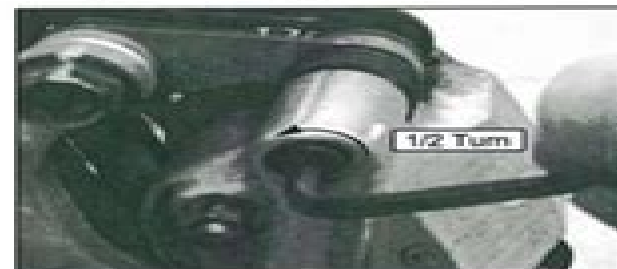
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Front Caliper Mount Bolt:
46 Ft-Lbs (62 Nm)

3. Torque the banjo bolt to the proper torque specification.



4. Install the adjustment set screw and turn clockwise until stationary pad contacts disc, then back off 1/2 turn (counterclockwise).



5. Perform brake bleeding procedure as outlined earlier in this chapter.

Polaris Sportsman Ace Instruction Manual

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Table of Contents Polaris Sportsman Ace Instruction Manual

1. Understanding the eBook Polaris Sportsman Ace Instruction Manual
 - The Rise of Digital Reading Polaris Sportsman Ace Instruction Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Polaris Sportsman Ace Instruction Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Polaris Sportsman Ace Instruction Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Polaris Sportsman Ace Instruction Manual
 - Personalized Recommendations

- Polaris Sportsman Ace Instruction Manual User Reviews and Ratings
- Polaris Sportsman Ace Instruction Manual and Bestseller Lists
- 5. Accessing Polaris Sportsman Ace Instruction Manual Free and Paid eBooks
 - Polaris Sportsman Ace Instruction Manual Public Domain eBooks
 - Polaris Sportsman Ace Instruction Manual eBook Subscription Services
 - Polaris Sportsman Ace Instruction Manual Budget-Friendly Options
- 6. Navigating Polaris Sportsman Ace Instruction Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Polaris Sportsman Ace Instruction Manual Compatibility with Devices
 - Polaris Sportsman Ace Instruction Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Polaris Sportsman Ace Instruction Manual
 - Highlighting and Note-Taking Polaris Sportsman Ace Instruction Manual
 - Interactive Elements Polaris Sportsman Ace Instruction Manual
- 8. Staying Engaged with Polaris Sportsman Ace Instruction Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Polaris Sportsman Ace Instruction Manual
- 9. Balancing eBooks and Physical Books Polaris Sportsman Ace Instruction Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Polaris Sportsman Ace Instruction Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Polaris Sportsman Ace Instruction Manual
 - Setting Reading Goals Polaris Sportsman Ace Instruction Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Polaris Sportsman Ace Instruction Manual
 - Fact-Checking eBook Content of Polaris Sportsman Ace Instruction Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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