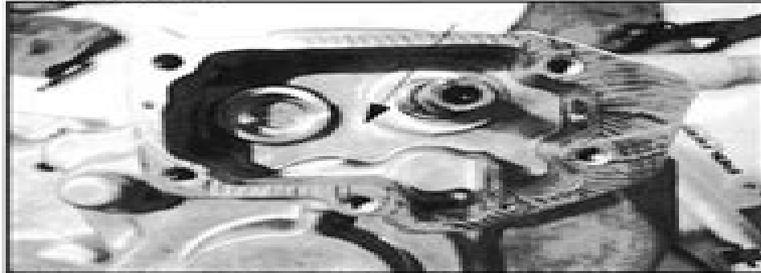


15. Place generous amounts of grease (PN 2871551) into the pocket before installing the sector gear and other components.



16. Install the shift gear (16T) (G) on the shift drum shaft. Install the sector gear (F) in the bushing pocket on the left side. Aligning the timing marks on the gears.



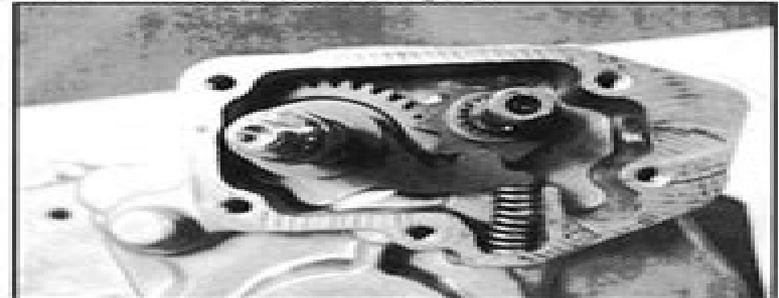
17. Install the O-ring (if not yet done) and lockout disc (H) onto the shift drum shaft. Be sure to install the lockout disc (H) and detent star (J) with the raised edge facing outward.



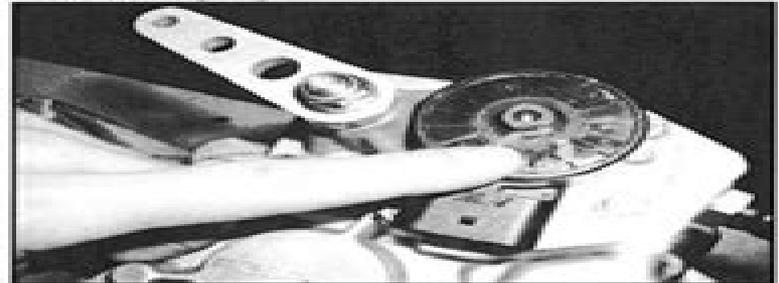
18. Install the detent pawl (I) onto the shift shaft. Install the detent star (J). Install a new O-ring onto the shift shaft. Apply a small amount of grease onto the O-rings and end of the shift drum.



19. Install the compression spring (K).



20. Apply Crankcase Sealant (3-Bond) (PN 2871557) onto the cover and case mating surfaces.
21. Install the bellcrank onto the shift shaft. Note the key splined on the bellcrank and shaft. Install the nut. Torque the nut to 12-18 ft.lbs. (16-26 Nm).
22. Install the transmission switch and secure the switch with the retaining ring.



# Polaris Sportsman 500 Ho Efi Service Manual

**Jiyuan Zhang**



## **Polaris Sportsman 500 Ho Efi Service Manual:**

*Polaris Sportsman 400, 450 & 500 1996-2013 Manual* Penton Staff,2000-05-24 Sportman 400 2001 2005 Sportsman 450 2006 2007 Sportsman 450 Browning Edition 2006 Sportsman 500 1996 2010 Sportsman 500 RSE 2000 2002 Sportsman 500 DUSE 2001 2002 Sportsman 500 HO 2001 2006 2008 2010 Sportsman 500 X2 2006 2010 Sp *Polaris Sportsman 600, 700, & 800 Series 2002-2010* Penton Staff,2000-05-24 Sportsman 600 2003 2005 Sportsman 700 2002 2006 Sportsman 700 EFI 2004 2007 Sportsman 700 EFI X2 2008 Sportsman MV7 2005 2006 Sportsman 800 EFI 2005 2010 Sportsman 800 EFI X2 2007 2009 Sportsman 800 EFI Touring 2008 2009

**Polaris ATV Owners Workshop Manual** Alan Ahlstrand,John Harold Haynes,2004 The purpose of this manual is to help you get the best value from your ATV It can help you decide what work must be done even if you choose to have it done by a dealer service department or a repair shop it provides information and procedures for routine maintenance and servicing and it offers diagnostic and repair procedures to follow when trouble occurs This book should allow you to tackle any job yourself nbs

**Clymer Polaris Sportsman 400, 450 & 500, 1996-2010** Ed Scott,2010

**Clymer Polaris Ranger 800, 2010-2014** Haynes Publishing,2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams

**Polaris ATVs 250-800cc, '98-'07** Alan Ahlstrand,Ken Freund,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Polaris ATVs 250 800cc model years 1998 through 2007 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate

[Clymer Polaris RZR 800 2008-2014](#) Haynes Publishing,2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with

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