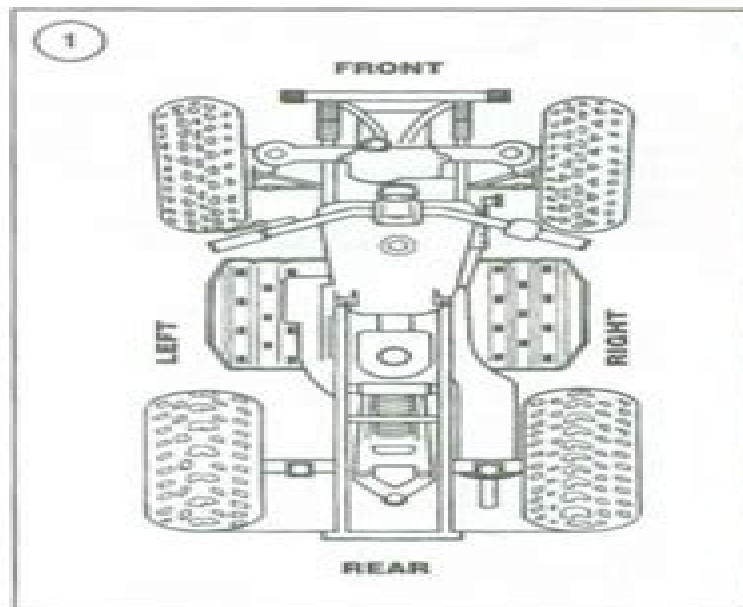


cause gasoline is used so often, many people forget that it is a dangerous product. Gasoline should be used only as fuel for internal-combustion engines. Never use gasoline to clean parts, tools or to wash hands. When working on an ATV, motorcycle or any other type of gasoline engine, gasoline will always be present in the fuel tank, fuel line and carburetor. To avoid a disastrous accident when working around gasoline or on the fuel system, carefully observe the following precautions:

1. Never use gasoline to clean parts. See *Cleaning Parts* in this chapter for additional information on parts cleaning and safety.
2. When working on the fuel system, work outside or in a well-ventilated area.
3. Do not add fuel to the fuel tank or service the fuel system while the ATV is in the vicinity of open flames, sparks or where someone is smoking. Gasoline vapors are actually more dangerous than liquid gasoline. Because these vapors are heavier than air, they collect in low areas and are easily ignited.
4. Allow the engine to cool completely before working on any fuel system component.
5. When draining the carburetor, catch the gasoline in a plastic container and then pour it into a safety-approved gas can.
6. Do not store gasoline in any type of glass container. If the glass should break, a serious explosion or fire could occur.
7. Wipe up spilled gasoline immediately with dry rags. Store the rags in a metal container with a lid until they can be properly disposed of, or put them outside in a safe place to dry.
8. Do not pour water onto a gasoline fire. Water spreads the fire and makes it more difficult to put out. Use a Class B, BC, or ABC fire extinguisher to smother the flames and put the fire out.
9. Always turn the engine off before refueling. Use a wide-mouth funnel to prevent spilling gasoline onto the engine, exhaust pipe or muffler. Do not overfill the fuel tank. Leave an air space at the top of the fuel tank to prevent fuel from spilling out when installing the cap.
10. Always refuel the ATV while it is parked outside and away from all open flames and sparks.
11. When transporting the ATV in another vehicle, keep it upright with the fuel valve turned off.
12. Do not perform a spark test (as described in Chapter Two) if there is any gasoline leaking from the fuel tank, fuel line or carburetor.



SERVICE HINTS

Most of the service procedures covered are straightforward and can be performed by anyone reasonably handy with tools. It is suggested, however, that the personal capabilities be carefully considered before attempting any operation involving major disassembly of the engine.

Take time and do the job right. Do not forget that a newly rebuilt engine must be broken in the same way as a new one. Refer to the *Engine Break-In* procedure listed in Chapter Four and Chapter Five.

1. Front, as used in this manual, refers to the front of the vehicle; the front of any component is the end closest to the front of the vehicle. The left and right sides refer to the position of the parts as viewed by a rider sitting on the seat facing forward. For example, the throttle control is on the right side. These rules are simple, but confusion can cause a major inconvenience during service. See Figure 1.

2. Whenever servicing an engine or suspension component, secure the vehicle in a safe manner.

3. Tag all similar internal parts for location and mark all mating parts for position. Record number

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