

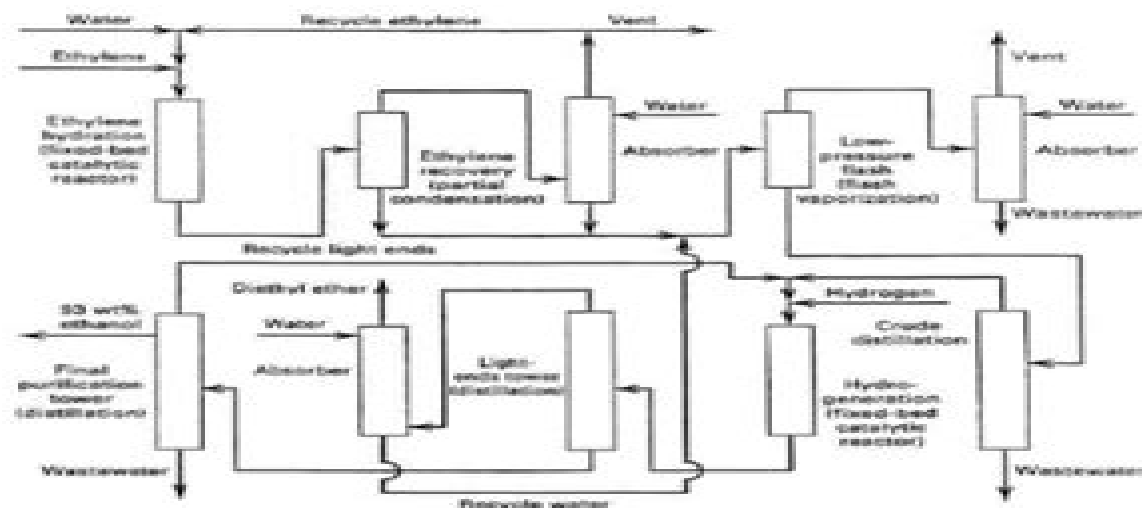
Exercise 1.1

Subject: Separation operations in an ethanol process.

Given: Flow sheet for the process.

Find: Operation in each block of the process

Analysis: The flow sheet is as follows:



Starting from the left side of the top row, number the equipment blocks 1-5. On the next row, number them from right to left as 6-10.

1. The feed to the reactor contains ethylene, propylene, and water. The very incomplete reaction effluent of gas contains, in addition: ethyl alcohol, diethyl ether, acetaldehyde, and isopropyl alcohol.
2. Most of the chemicals, except most of the ethylene, are condensed and sent to item 4. The remaining gas is sent to 3.
3. The ethylene is recovered from the small quantity of other chemicals in the absorber. Most of the ethylene is recycled to 1. The water and other chemicals are sent to 4.
4. Remaining ethylene is flashed off and sent to 5. The liquid contains most of the hydrocarbons and is sent to 6.

Seader Third Edition Solution Manual

M Woodhall



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Introdução ao estudo das viabilidades técnica e econômica de processos químicos Estimativas de custos de capital e operacional a níveis de projeto conceitual e básico um livro que visa apresentar uma visão introdutória ao assunto almejando um contato inicial com a disciplina focado na graduação em engenharia química nos pontos que envolvem a análise econômica de processos químicos Ao longo deste livro são apresentadas as principais abordagens para estimativas de custos de locação equipamentos tubulações e utilidades Não obstante são apresentadas as principais metodologias para avaliação econômica de projetos E são apresentados alguns exemplos aplicados a indústria química Este livro um recurso adicional para auxiliar o aluno de graduação

em engenharia química com a elaboração de estudo de viabilidade de projetos químicos E naturalmente recomenda se utilizar as referências em estudos mais aprofundados 0 **Gardeners' Chronicle** ,1846 Industrial Arts & Vocational Education ,1922 **Practical Druggist and Pharmaceutical Review of Reviews** Benjamin Lillard,1911

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