

## INTRODUCTION

This *Shop Manual* covers the following BOMBARDIER made SEA-DOO® Sport Boat:

- Speedster
- Challenger 1800
- Challenger 2000
- X 20

## MAXIMUM BOAT CAPACITY

Depending on model, the Sport boat maximum capacity label can be found on RH or LH side of operator position.

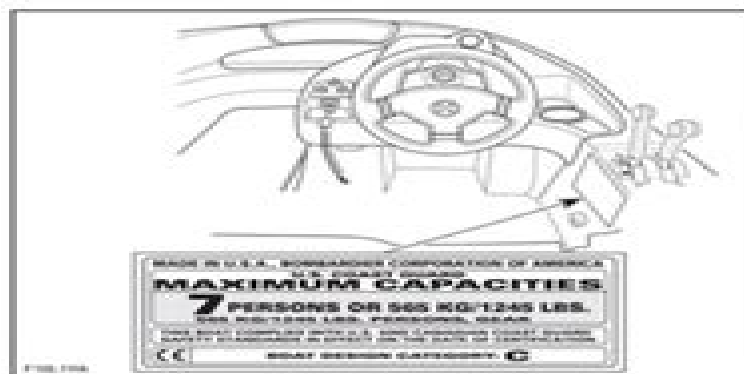


FIG 11A

TYPICAL

## HULL IDENTIFICATION NUMBER (H.I.N.)

The Hull Identification Number (H.I.N.) is located at right hand rear side of hull.



FIG 11B

TYPICAL

1. Hull Identification Number (H.I.N.)

Refer to the next illustration for a description of the serial number.

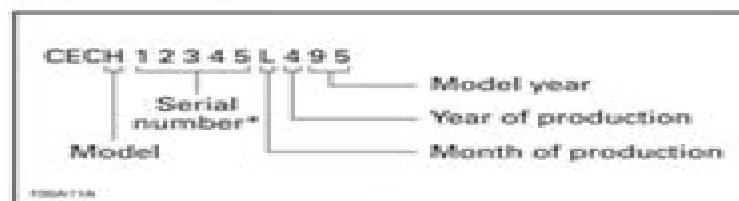


FIG 11A

\*A letter may also be used as a digit.

CEC indicates that boats are manufactured in USA.

# Sea Doo X 20 2001 2002 Factory Service Repair Manual

**J Rink**



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