

INJECTION MOLDING TROUBLESHOOTING REFERENCE GUIDE

Problem / Effect	Injection Pressure	Cycle Time	Injection Hold Time	Recirculation Gate Size	Gate Last Length	Nozzle Opening	Adjust Feet	Clamp Pressure	Back Temp	Heat Temp	Injection Speed	Injection Time	Gate Pressure	Gate Temp	Nozzle Heating Band	Control Action
Wash at Gate	▲			▲					◆	▲	▼					
Wrinkles									▼	▲	▼	▼	▼	▲		⊗
Gate Sticking				▲	▼				◆	▲	▼	▼	▲		⊗	⊗
Flash	▼		▼					▲	▼	▼	▼	▼	▼			
Jacking				▲	▼	▲			◆	▲	▼				⊗	
Distortion	▼				▼	▲			▲	▲	▼					⊗
Part Shrink, Stability	▲		▲	▲					◆	◆						
Part Surface Finish	▲			▲					▼	▲						
Short Shot	▲	▲		▲	▼		◆		▲	▲	▲					
Sink Marks	▲		▲	▲	▼		◆		▼	▼			▲	▲		
Spoke Sticking	▼	▲	▼							▼					⊗	⊗
Shrink in Cavity	▼	▲	▼				◆		▼	▼						
Warpage	▼	▲							▼	▼	▼		▼			
Weld Marks	▲		▲				◆		▼	▼				▲		
Weld Mark	▲		▲	▲					▲	▲	▲			▲		
Weld Marks	▼			▲		▲			◆		▼	▼	▼	▲		

Check the key variables in the order indicated by the numbers.



Plastic Injection Molding Troubleshooting Guide

Pasquale De Marco



Plastic Injection Molding Troubleshooting Guide:

Whispering the Strategies of Language: An Mental Journey through **Plastic Injection Molding Troubleshooting Guide**

In a digitally-driven world where displays reign great and quick communication drowns out the subtleties of language, the profound techniques and emotional nuances hidden within words usually move unheard. However, nestled within the pages of **Plastic Injection Molding Troubleshooting Guide** a charming literary treasure pulsing with natural emotions, lies an exceptional quest waiting to be undertaken. Written by an experienced wordsmith, this marvelous opus encourages readers on an introspective journey, lightly unraveling the veiled truths and profound affect resonating within the very fabric of every word. Within the emotional depths with this touching review, we will embark upon a heartfelt exploration of the book is key styles, dissect its interesting publishing fashion, and yield to the powerful resonance it evokes serious within the recesses of readers hearts.

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