

SEA KING 3.5 AND 4 HP

Year Produced	3.5 hp	4 hp
1976	----	52004
1979	----	52004A
1980	----	52004B
1981	52003	52004C
1982	----	52004D
1983	----	52004
1984	----	52004

CONDENSED SERVICE DATA

TUNE-UP

Rpm/yr	3.5/4500
Bore - Inches	4.5250
Stroke - Inches	2
Number of Cylinders	1-19-32
Displacement - Cu. In.	1
Compression at Cranking Speed (Average, with recoil starter)	5.0
Spark Plug	110-125 psi
Champion	1.86
Electrode gap	0.009
Magneto	
Breaker point gap	0.020 in.
Fuel-Oil Ratio	50:1

TIGHTENING TORQUES

(All Values in Inch-Pounds)

Connecting Rod	75-85
Cylinder Head	130
Flywheel nut	204
Main Bearing Bolts	70
Spark Plug	120-180
Standard Screws	
6-32	9
10-24	30
10-32	35
12-24	45
1/4-20	70
5/16-18	100
5/8-16	270

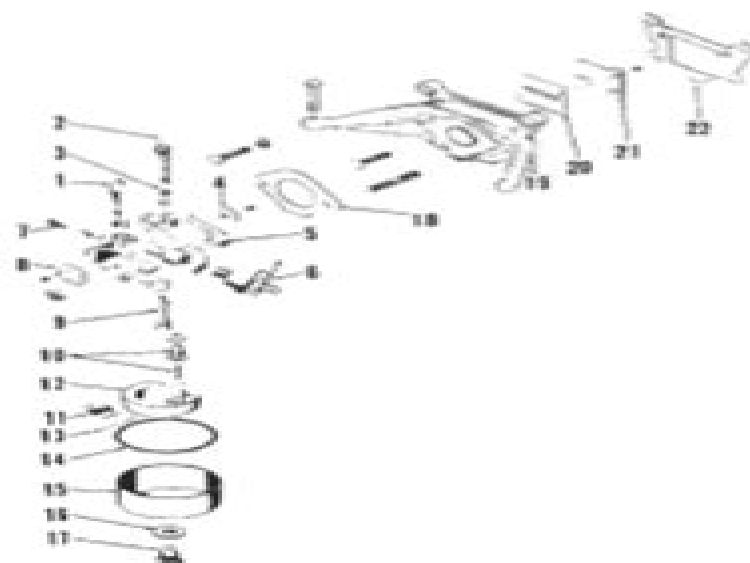


Fig. SKG-1 - Exploded view of carburetor.

1. Choke shaft
2. Throttle shaft
3. Spring
4. Throttle plate
5. Carb. body
6. Fuel valve
7. Idle mixture screw
8. Throttle plate
9. Needle
10. Fuel inlet valve
11. Fuel spring
12. Float
13. Float pin
14. Needle
15. Float bowl
16. Needle
17. High speed jet
18. Needle
19. Needle
20. Needle
21. Needle
22. Needle

LUBRICATION

The power head is lubricated by oil mixed with the fuel. One-sixth (1/6) pint of two-stroke engine oil should be mixed with each gallon of gasoline. Manufacturer recommends use of no-lead automotive gasoline although regular or premium grade gasoline may be used if octane rating is 85 or higher. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. Manufacturer recommends Chrysler Outboard Gear Lube for use in gearcase. The gearcase should be drained and refilled every 100 hours or once each year, and fluid maintained at the level of the upper (vent) plug hole.

FUEL SYSTEM

CARBURETOR. Refer to Fig. SKG-1 for an exploded view of carburetor. Initial setting of idle mixture screw (7) is one turn open. High speed mixture is controlled by high speed jet (17). Adjust idle speed so engine idles at 800-1200 rpm.

Sea King Service Manual

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where he made sweeping changes to the syllabus acquired a new helicopter type and had to deal with a number of students who could not cope with the rigors of the course In his first year he suffered a flame out in a Hawk jet an engine failure during his first flight in the twin engine Basset and crashed the school s Westland Scout helicopter all of which are fully discussed Following four successful years teaching helicopter flight test Chris was recruited to manage the ETPS short course portfolio This required the design sale and delivery of numerous flight test courses while also introducing innovative teaching methods and the use of civil registered aircraft In this new exciting and rewarding role Chris taught both fixed wing and rotary wing students and the book explains the difficulties of learning the additional skills and flight test techniques required of a fixed wing test pilot This autobiography explores the military flight test career of an individual who is arguably one of the best qualified and most experienced test pilots working today anywhere in the world **Gulf of Mexico Regional OCS (Outer Continental Shelf) Sales No.72,74,79 ,1983 Willing's Press Guide and Advertisers' Directory and Handbook ,1902 May's British and Irish Press Guide ,1900 The Navy List ,1922 Technical Reports Awareness Circular : TRAC. ,1989-07 Books and Pamphlets, Including Serials and Contributions to Periodicals Library of Congress. Copyright Office,1968 **Catalog of Copyright Entries, Third Series ,1966** The record of each copyright registration listed in the Catalog includes a description of the work copyrighted and data relating to the copyright claim the name of the copyright claimant as given in the application for registration the copyright date the copyright registration number etc**

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