SEA KING 3.5 AND 4 HP

Year Produced 3.5 hp 4	I limps
1978 50	2004
1979	010HJA
1980	0004E8
1981	X04044C
	OID-4ED:
	200/04
1984 5	200/044

CONDENSED SERVICE DATA

TUNE-UP		TIGHTENING TORQUES	
Hp/rpm	3.5/4500	(All Values in Inch-Pounds)	44.7
Bore-Inches	4/5250	Connecting Rod Cylinder Head	130
Stroke – Inches	1-19/32	Flywheel nut	2904
Number of Cylinders	1	Main Bearing Bolts	70
Displacement - Cu. In.	5.0	Spark Plug	120-180
(Average, with recoil starter)	110-125 pei	Standard Screws: 6-32	- 0
Soark Plus:	210-120 por	10-24	2800
Champion	L86	10-32	30 35
Electrode gap	0.030	1.2-24	45 70
Magneto:	a and a	. %-20	70
Breaker point gap Fuel-Oil Ratio	0.020 in. 50:1	5/16-18 %-16	160
F WEPON PARTY	APPLY A	THE R	46.00



of carbaretor. Chairs shaft. Theretic shaft. Spring. Thretic plate. Carb. Incly. Fist splee. Life misture attree. Chief plate. National splee.

SIGS 1 - Exploded view

30 Fluid Inlet value 11 Float spring 12 Float 13 Float pan

15. Plout bend 16. Washer 17. High speed jet.

18. Gaulter! 19. Erijake mossifold: 10. Bosel tectols

20. Hered pytain III. Revel stop III. Gasteri

LUBRICATION

The power head is lubricated by oil mixed with the fuel. One-sixth (1/6) pint of two-stroke engine oil should be mixed with each gallon of gasoline. Manufacturer recommends use of no-lead automotive gasoline although regular or premium grade gasoline may be used if octane rating is 85 or higher. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. Manufacturer recommends Chrysler Outboard Gear Lube for use in gearcase. The gearcase should be drained and refilled every 100 hours or once each year, and fluid maintained at the level of the upper (vent) plug hole.

FUEL SYSTEM

CARBURETOR. Refer to Fig. SK6-1 for an exploded view of carburetor. Initial setting of idle mixture screw (7) is one turn open. High speed mixture is controlled by high speed jet (17). Adjust idle speed so engine idles at 800-1200 rpm.

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F Rizvi

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