



Fig. SK1-3—The speed control grip should require 15-30 inch-pounds torque to turn. Refer to test for adjusting friction.

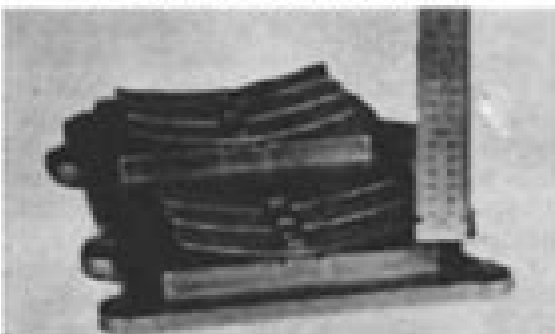


Fig. SK1-4—Reed stops should be 3/16-inch from seating surface of reed plate.

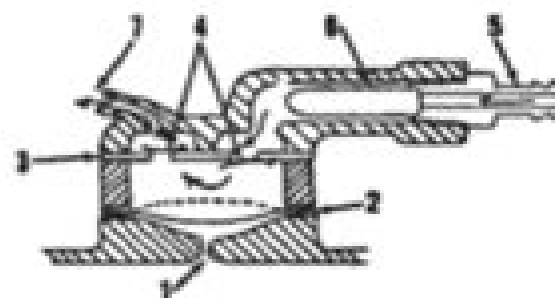


Fig. SK1-5—Schematic view of the diaphragm type fuel pump used on all models. Check valves are of the reed type.

- | | |
|------------------|------------------|
| 1. Pressure port | 5. Inlet fitting |
| 2. Diaphragm | 6. Filter |
| 3. Reed plate | 7. Outlet |
| 4. Check valves | |



pump is attached to the transfer port cover for the upper crankcase. Pressure and vacuum pulsations from the crankcase are directed through the port (1—Fig. SK1-5) to the rear of diaphragm (2). When the power head piston moves upward in its cylinder, vacuum in the crankcase draws the diaphragm inward and fuel enters the fuel chamber through filter (6) and the inlet reed valve (4) in the reed plate (3). As power head piston moves downward, pressure forces the diaphragm outward into fuel chamber and fuel

enters the flywheel. In reed-type fuel sets of points should be adjusted exactly alike.

NOTE: High point of breaker cam coincides with location of flywheel key. Align key with rub block when adjusting each set of points.

The tapered bore in flywheel and end of crankshaft must be clean, dry and smooth before installing flywheel. Flywheel nut for manual start motors should be torqued to 450 inch-pounds. Armature screw for electric starting

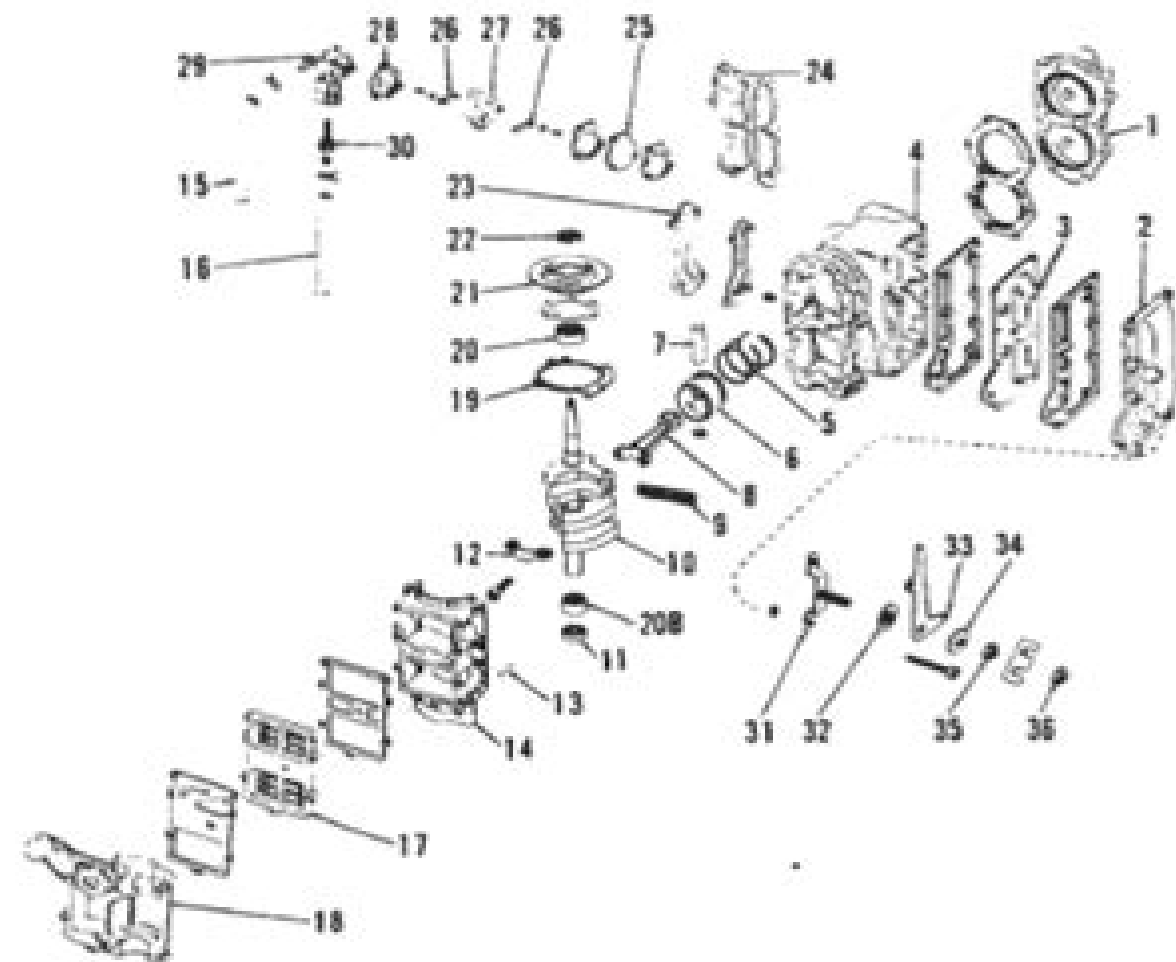


Fig. SK1-7—Exploded view of power head and associated parts. Bearing (208) is used on 8.2

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