

Note: Do not lubricate the new O-ring (10). The O-ring should be installed dry.

2. Install the new O-ring (10) onto the fuel injection pump. Position the fuel injection pump onto the front housing. Install the setscrews (13). Tighten the setscrews (13) to a torque of 25 N·m (18 lb ft).
3. Install the setscrew (15) and the bracket (11) onto the cylinder block if the bracket was previously removed. Ensure that the bracket (11) supports the fuel injection pump without applying any other external force on the fuel injection pump. Tighten the setscrew (15) to a torque of 44 N·m (32 lb ft).
4. Install the bolt (12) and the nut (14).

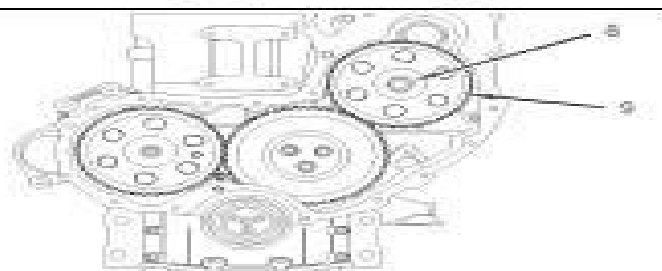


Illustration 19

g01011305

Typical example

Note: Ensure that the mating surfaces of the fuel injection pump gear and the shaft of the fuel injection pump are clean. Lubricate the threads of the shaft for the fuel injection pump. The nut (8) must turn freely until contact is made with the fuel injection pump gear.

5. Position the fuel injection pump gear (9) onto the shaft of the fuel injection pump. Install the washer and the nut (8). Rotate the fuel injection pump gear (9) in a counterclockwise direction in order to remove the backlash. Tighten the nut (8) to a torque of 24 N·m (17 lb ft).

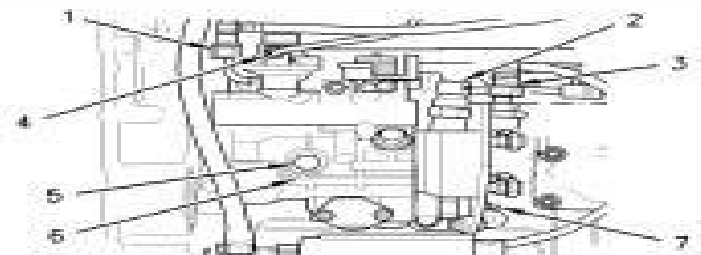


Illustration 20

g01002204

Typical example

6. Connect the harness assembly to the timing advance solenoid (7).
7. Connect the harness assembly (2).
8. Remove all of the dust caps from the connectors on the fuel injection pump. Remove all of the plugs from the fuel hose assemblies and from the tube assemblies.
9. Connect the fuel line (3), the fuel return line (1), and the tube assembly (4) to the fuel injection pump.
10. Loosen the locking screw (5). Move the spacer (6) in order to prevent the locking screw (5) from tightening against the shaft of the fuel injection pump. Tighten the locking screw (5) to a torque of 12 N·m (106 lb in).

Note: The spacer (6) must be correctly positioned and locking screw (5) must be tightened in order to prevent the locking screw from contacting the shaft of the fuel injection pump.

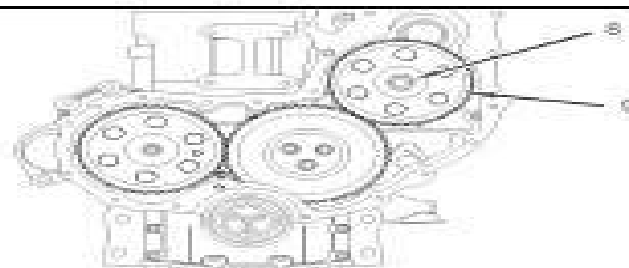


Illustration 21

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Typical example

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1. Understanding the eBook Perkins 1103 And 1104e Disassembly And Assembly Manual
 - The Rise of Digital Reading Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 1103 And 1104e Disassembly And Assembly Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Personalized Recommendations
 - Perkins 1103 And 1104e Disassembly And Assembly Manual User Reviews and Ratings
 - Perkins 1103 And 1104e Disassembly And Assembly Manual and Bestseller Lists
5. Accessing Perkins 1103 And 1104e Disassembly And Assembly Manual Free and Paid eBooks
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 - Highlighting and Note-Taking Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Interactive Elements Perkins 1103 And 1104e Disassembly And Assembly Manual
- 8. Staying Engaged with Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 1103 And 1104e Disassembly And Assembly Manual
- 9. Balancing eBooks and Physical Books Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins 1103 And 1104e Disassembly And Assembly Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Setting Reading Goals Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Fact-Checking eBook Content of Perkins 1103 And 1104e Disassembly And Assembly Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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