

18. Remove and inspect output shaft assembly.

Inspect output gear (C) for worn or damaged teeth.

Inspect output shaft (B) for wear on splined surfaces.

**NOTE:** Early models have a **FLAT** thrust washer. Later models have a **TABBED** thrust washer. All service or replacement thrust washers will have the tabs.

**IMPORTANT:** It is recommended to replace the early model (flat) thrust washers with the later model (tabbed) thrust washers. The early model washers may spin with their respective shafts, causing wear to the case bearing surface.

19. Remove and inspect thrust washer (A) for wear or damage.



One-Speed Differential



Two-Speed Differential

TM1591 (15JUL95)

# Rtm322 Maintenance Manual

**D Keegan**



**Rtm322 Maintenance Manual:**

Verti-flite ,1996      *International Aerospace Abstracts* ,1997      **Jane's All the World's Aircraft** ,2007      **Air Force Magazine** ,1988      **MEED.** ,1989      Aeronautical Engineering ,1992 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA      *African Defence Journal* ,1989  
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