

## **Question Paper Code: 11056 ]**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2014

Seventh Semester

Mechanical Engineering

080120059 - UNCONVENTIONAL MACHINING PROCESSES

(Regulation 2008)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A- (10 x 2 = 20 marks)

1. What is the necessity for unconventional machining processes?
2. What is the effect of slurry concentration on metal removal rate in ultrasonic machining process?
3. In what way abrasive grain size influence the material removal rate in AJM?
4. List the abrasive used in USM? What are criteria for selection of an abrasive?
5. Calculate the amount of current required when iron is subjected to electro-chemical process. The material removal rate 5 cm<sup>3</sup>/min. Assume weight of iron 58 kg, valency 2, density of iron 7.78 g/cm<sup>3</sup>.
6. What is the different between ECG and Conventional grinding?
7. List the EDM flushing techniques.
8. What are the reasons for the use of deionized water as dielectric system in wire-EDM?
9. List various types of lasers.
10. List some applications of magnetic abrasive finishing.

# Nfitting And Machining Exam Papers 2014

**Hussin A.Rothana**



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## **Table of Contents Nfitting And Machining Exam Papers 2014**

1. Understanding the eBook Nfitting And Machining Exam Papers 2014
  - The Rise of Digital Reading Nfitting And Machining Exam Papers 2014
  - Advantages of eBooks Over Traditional Books
2. Identifying Nfitting And Machining Exam Papers 2014
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Nfitting And Machining Exam Papers 2014
  - User-Friendly Interface
4. Exploring eBook Recommendations from Nfitting And Machining Exam Papers 2014
  - Personalized Recommendations
  - Nfitting And Machining Exam Papers 2014 User Reviews and Ratings
  - Nfitting And Machining Exam Papers 2014 and Bestseller Lists

5. Accessing Nfitting And Machining Exam Papers 2014 Free and Paid eBooks
  - Nfitting And Machining Exam Papers 2014 Public Domain eBooks
  - Nfitting And Machining Exam Papers 2014 eBook Subscription Services
  - Nfitting And Machining Exam Papers 2014 Budget-Friendly Options
6. Navigating Nfitting And Machining Exam Papers 2014 eBook Formats
  - ePub, PDF, MOBI, and More
  - Nfitting And Machining Exam Papers 2014 Compatibility with Devices
  - Nfitting And Machining Exam Papers 2014 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Nfitting And Machining Exam Papers 2014
  - Highlighting and Note-Taking Nfitting And Machining Exam Papers 2014
  - Interactive Elements Nfitting And Machining Exam Papers 2014
8. Staying Engaged with Nfitting And Machining Exam Papers 2014
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Nfitting And Machining Exam Papers 2014
9. Balancing eBooks and Physical Books Nfitting And Machining Exam Papers 2014
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Nfitting And Machining Exam Papers 2014
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Nfitting And Machining Exam Papers 2014
  - Setting Reading Goals Nfitting And Machining Exam Papers 2014
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nfitting And Machining Exam Papers 2014
  - Fact-Checking eBook Content of Nfitting And Machining Exam Papers 2014
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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