

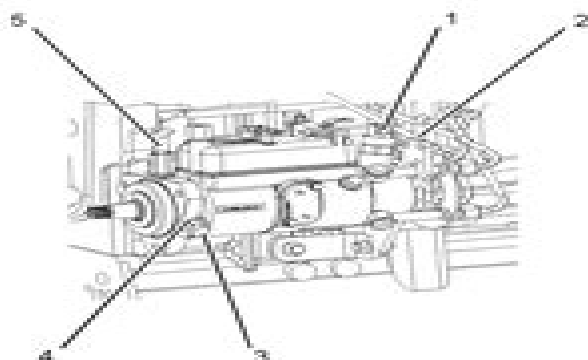


Illustration 30

g01120559

Typical example

2. Loosen the locking screw (3). Rotate the spacer (4) in order to allow the locking screw (3) to tighten against the shaft of the fuel injection pump. Rotate the fuel injection pump gear in a counterclockwise direction in order to remove the backlash. Tighten the locking screw (3) to a torque of 13 N·m (9.6 lb ft).

**Note:** The locking screw (3) must be tightened in order to prevent the shaft of the fuel injection pump from rotating. The shaft of the fuel injection pump must not be rotated after the fuel injection pump has been removed from the engine.

**Note:** Put identification marks on all fuel hose assemblies and on all tube assemblies for installation purposes. After being disconnected, plug all fuel hose assemblies and plug all tube assemblies with suitable plastic plugs. Also install dust caps on all of the connectors on the fuel injection pump. This helps prevent fluid loss, and this helps to keep contaminants from entering the system.

3. Disconnect the fuel return line (5).
4. Disconnect the fuel line (2).
5. Disconnect the harness assembly from the fuel shutoff solenoid (1).

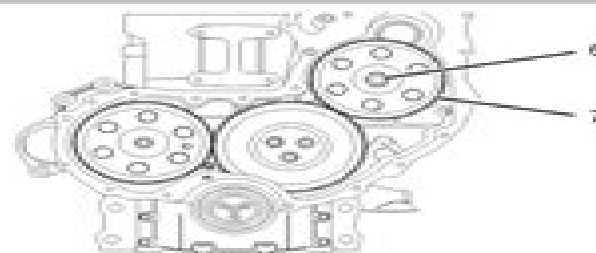


Illustration 31

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Typical example

6. Remove the nut (6) and the washer from the shaft of the fuel injection pump.
7. Use a suitable puller in order to remove the fuel injection pump gear (7).

**Note:** Do not pry the fuel injection pump gear (7) from the shaft of the fuel injection pump.

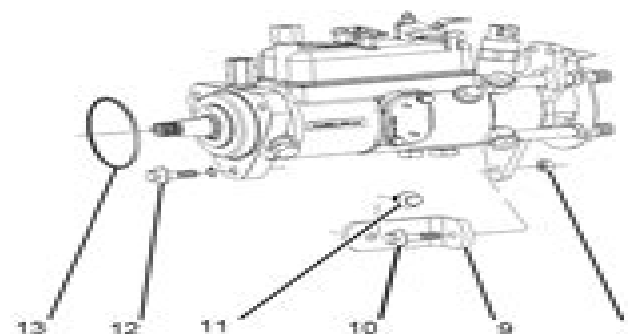


Illustration 32

g01120575

Typical example

8. Remove the nut (8). Remove the bolt (10).
9. If necessary, remove the setscrew (11) and the bracket (9) from the cylinder block.
10. Remove the setscrews (12) in order to remove the fuel injection pump.

# Perkins Service Manual For 1104 Rg Engine

**G Orfield**



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