

Preparation

Prior to beginning the installation the machine should be studied to determine the Encoder(s) position and to ensure the brackets are suitable, or if custom brackets are required.

In order to reduce erroneous readings caused by machine wear it is recommended that the encoder be fitted as close to the machine lead screw or axial drive shaft as possible.

Warnings

If for any reason the machine axis travel is greater than the actual scale travel, 'mechanical stops' should be fitted to the machine to avoid damage caused by over-travel. Newall will not accept responsibility for encoder damage caused by machine over-travel.

It is important the Scale be kept at least 13mm (0.5") away from any magnetic sources such as magnetic bases or chucks.

Assembly Diagrams

Figure 1 - Spherosyn300 Encoder Assembly



- | | |
|---------------------------------|------------------------------|
| 1. Spherosyn300 reader head (1) | 4. Support pillar long (2) |
| 2. Spherosyn300 scale (1) | 7. Scale cover (1) |
| 3. Scale support ink (2) | 6. M2 x 20 hex head (6) |
| 4. Scale anchor pin (2) | 8. M8 socket button head (2) |
| 5. Support pillar short (2) | 9. Spacer washer (2) |

Figure 2 - Microsyn300 Encoder Assembly



- | | |
|--------------------------------|------------------------------------|
| 1. Microsyn300 reader head (1) | 9. M2 x 12 hex screw (2) |
| 2. Microsyn300 scale (1) | 10. M2 x 12 SHCS (4) |
| 3. End support mounting (1) | 11. M8 x 10 socket button head (2) |
| 4. M2 x 16 SHCS (1) | 12. Support pin short (2) |
| 5. M2 spring washer (1) | 13. Support pin long (2) |
| 6. Support mounting (1) | 14. Spacer washer (2) |
| 7. M4 x 8 nylon set screw (1) | 15. Scale cover (1) |
| 8. Support ink (2) | |

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Newall Digipac 1 Manual

Shasha Hu



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Table of Contents Newall Digipac 1 Manual

1. Understanding the eBook Newall Digipac 1 Manual
 - The Rise of Digital Reading Newall Digipac 1 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Newall Digipac 1 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Newall Digipac 1 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Newall Digipac 1 Manual
 - Personalized Recommendations
 - Newall Digipac 1 Manual User Reviews and Ratings
 - Newall Digipac 1 Manual and Bestseller Lists
5. Accessing Newall Digipac 1 Manual Free and Paid eBooks
 - Newall Digipac 1 Manual Public Domain eBooks
 - Newall Digipac 1 Manual eBook Subscription Services
 - Newall Digipac 1 Manual Budget-Friendly Options
6. Navigating Newall Digipac 1 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Newall Digipac 1 Manual Compatibility with Devices
 - Newall Digipac 1 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Newall Digipac 1 Manual
 - Highlighting and Note-Taking Newall Digipac 1 Manual
 - Interactive Elements Newall Digipac 1 Manual
8. Staying Engaged with Newall Digipac 1 Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Newall Digipac 1 Manual
- 9. Balancing eBooks and Physical Books Newall Digipac 1 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Newall Digipac 1 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Newall Digipac 1 Manual
 - Setting Reading Goals Newall Digipac 1 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Newall Digipac 1 Manual
 - Fact-Checking eBook Content of Newall Digipac 1 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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