Op. 10 001 10 ENGINE R.I.

- A

DANGER



Lift and handle all heavy parts using suitable lifting equipment.

Make sure that assemblies or parts are supported by means of suitable slings and hooks. Check that no one is in the vicinity of the load to be lifted.



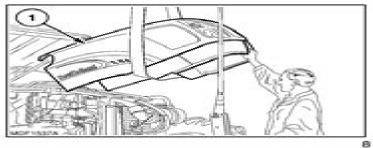
CAUTION

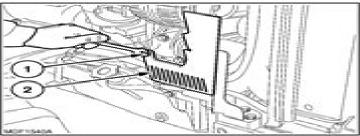


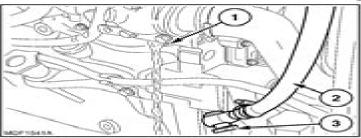
Always use appropriate tools to align fixing holes. NEVER USE FINGERS OR HANDS.

- Remove the bonnet (1) as described in operation 9010022.
- 2. Disconnect the battery negative lead.
- Drain the oil from the transmission-gearbox housing.
- Remove the three retaining bolts (1) and the guard (2) on the right-hand side of the fan.

 Detach the fitting (3) of the return pipe (2) for the coolant from the cab heater radiator connected to the underside of the coolant pump (1) and drain off the engine coolant.







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