


Torque Values for RTJs

NPS	Class 900						Class 1500					
	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M	Number of Studs	Stud Dimensions		Ring Number	SA 193 87	SA 193 87M
		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)		Diameter (in.)	Length (in.)		Torque (ft.-lbs)	Torque (ft.-lbs)
½	4	¾	4 ¾	12	157	119	4	¾	4 ¾	12	157	119
¾	4	¾	4 ¾	14	157	119	4	¾	4 ¾	14	157	119
1	4	¾	5	16	254	193	4	¾	5	16	254	193
1 ½	4	¾	5	18	254	193	4	¾	5	18	254	193
1 ¾	4	1	5 ¾	20	381	290	4	1	5 ¾	20	381	290
2	8	¾	5 ¾	24	254	193	8	¾	5 ¾	24	254	193
2 ½	8	1	6 ¾	27	381	290	8	1	6 ¾	27	381	290
3	8	¾	5 ¾	31	254	193	8	1 ½	7	35	566	431
4	8	1 ½	6 ¾	37	566	431	8	1 ½	7 ¾	39	803	612
5	8	1 ½	7 ¾	41	803	612	8	1 ½	1 ½	44	1457	1110
6	12	1 ½	7 ¾	45	566	431	12	1 ½	10 ¾	46	1098	836
8	12	1 ½	8 ¾	49	1098	836	12	1 ½	12 ¾	50	1887	1438
10	16	1 ½	9 ¾	53	1098	836	12	1 ½	13 ¾	54	2985	2274
12	20	1 ½	10	57	1098	836	16	2	15 ¾	58	3629	2765
14	20	1 ½	11	62	1457	1110	16	2 ½	16 ¾	63	5322	4055
16	20	1 ½	11 ¾	66	1887	1438	16	2 ½	18 ¾	67	7415	5650
18	20	1 ½	13 ¾	70	2985	2274	16	2 ½	20 ¾	71	9043	-
20	20	2	14 ¾	74	3629	2756	16	3	22 ¾	75	11865	-
24	20	2 ½	18	78	7415	5650	16	3 ½	25 ¾	79	19149	-

Rtj Flange Torque Spec Chart

**Andrew L. Mular, Roshan Boman
Bhappu**



Rtj Flange Torque Spec Chart:

Mineral Processing Plant Design Andrew L. Mular, Roshan Boman Bhappu, 1980

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Table of Contents Rtj Flange Torque Spec Chart

1. Understanding the eBook Rtj Flange Torque Spec Chart
 - The Rise of Digital Reading Rtj Flange Torque Spec Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Rtj Flange Torque Spec Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Rtj Flange Torque Spec Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Rtj Flange Torque Spec Chart
 - Personalized Recommendations
 - Rtj Flange Torque Spec Chart User Reviews and Ratings
 - Rtj Flange Torque Spec Chart and Bestseller Lists
5. Accessing Rtj Flange Torque Spec Chart Free and Paid eBooks

- Rtj Flange Torque Spec Chart Public Domain eBooks
- Rtj Flange Torque Spec Chart eBook Subscription Services
- Rtj Flange Torque Spec Chart Budget-Friendly Options
- 6. Navigating Rtj Flange Torque Spec Chart eBook Formats
 - ePub, PDF, MOBI, and More
 - Rtj Flange Torque Spec Chart Compatibility with Devices
 - Rtj Flange Torque Spec Chart Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Rtj Flange Torque Spec Chart
 - Highlighting and Note-Taking Rtj Flange Torque Spec Chart
 - Interactive Elements Rtj Flange Torque Spec Chart
- 8. Staying Engaged with Rtj Flange Torque Spec Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Rtj Flange Torque Spec Chart
- 9. Balancing eBooks and Physical Books Rtj Flange Torque Spec Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Rtj Flange Torque Spec Chart
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Rtj Flange Torque Spec Chart
 - Setting Reading Goals Rtj Flange Torque Spec Chart
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Rtj Flange Torque Spec Chart
 - Fact-Checking eBook Content of Rtj Flange Torque Spec Chart
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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