

Read all of SAFETY and this section before attempting any procedure. Pay particular attention to Notices, Cautions, Warnings and Dangers.

## Adjusting the Belt

Loosen the two pivot bolts (13) and nuts (14) on the starter/generator. Hold the lower nut (11) and loosen the upper nut (12) on the starter/generator adjusting bolt.

Move the lower nut (11) up or down the adjustment bolt until proper belt tension is achieved. Hold the lower nut (11) in place and tighten the upper jam nut (12) against it the lower nut to the specified torque value (Figure 12).

Using a socket and open end wrench, tighten the starter/generator pivot bolts (13) and nuts (14) to the torque value specified below.

Item	Torque Specification
12, 14	30 - 35 ft. lbs. (40 - 48 Nm)

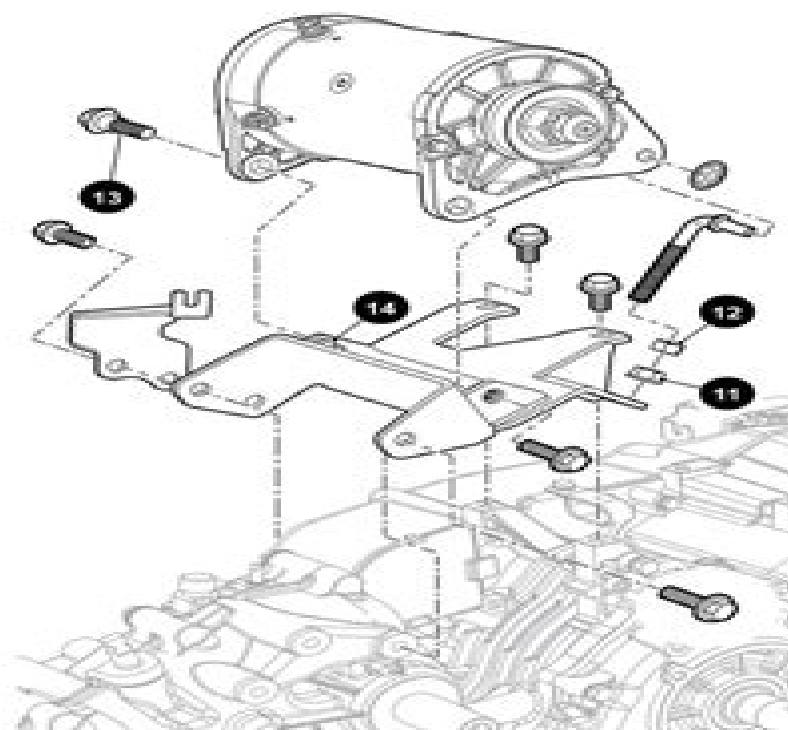


Figure 12 Starter/Generator

## STARTER/GENERATOR REPLACE- MENT

Tool List	Qty.
Wrench, 8 mm .....	1
Wrench, 10 mm .....	1
Wrench, 13 mm .....	1
Wrench, 15mm .....	1
Wrench, 14 mm .....	2
Ratchet .....	1
Socket, 13 mm .....	1
Socket, 15 mm .....	1
Torque wrench, ft. lbs. ....	1
Insulated Wrench, 1/2" .....	1

## ⚠ WARNING

To decrease the risk of personal injury, disconnect negative (-) battery cable before beginning starter/generator removal.

Disconnect the negative (-) battery cable.

Remove the wires connected to the starter/generator. Loosen the jam nut (11) and the adjusting nut (12) securing the starter/generator adjuster until the starter/generator belt can be removed from the drive clutch. Remove the starter/generator pivot bolts (13) and lift starter/generator from the vehicle (Figure 12).

Install the starter/generator pivot bolts (13) and hardware loosely in place and install the belt. Tighten a new starter/generator belt per STARTER/GENERATOR BELT TENSION earlier in this section.

Tighten jam nut (12) and the pivot bolts (13) and nuts (14) to the torque value specified below.

Item	Torque Specification
12, 14	30 - 35 ft. lbs. (40 - 48 Nm)

Install the wires as shown below and tighten the terminals firmly into place. Reconnect the battery.

# Rxv Repair Manual

**M Tight**



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