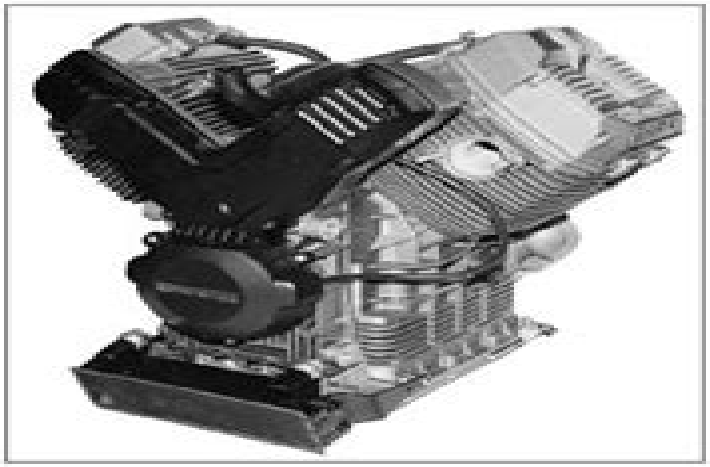
11 ENGINE UNIT (DAYTONA RS and V10 CENTAURO)

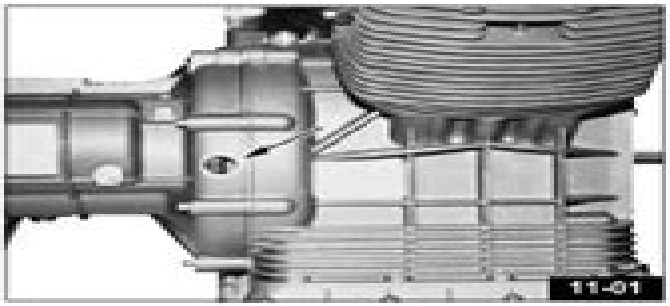


11.1 ENGINE DISMANTLING

NOTE: On pages 100 / 101 the Assembly drawings of the most important parts of the engine are shown.

For disassemble of the engine follow these steps:
- Remove the front cover from the timing belts
- Place the engine in the TDC position for the left cylinder detonation phase.

The TDC position can be found by referring to the engine flywheel **Fig. 11-01** or, more precisely, by inserting a feeler gauge in contact with the piston head using the appropriate tool cod. 30 94 82 00 inserted in the spark plug hole.



- Check the timing references as indicated in **Fig. 11-02**; if the marks on the pulleys, on the hubs and on the shafts are not clearly visible or are missing, it is necessary to restore these assembly reference marks with indelible paint, according to the lines No.1, 2 and 3 indicated in the drawing.
- The above applies for subsequent reassembly, if it is not necessary to replace any of the timing system parts or only the belts need replacing for periodic maintenance. If the belts already fitted on the engine are to be used again, when they are being removed they should be given reference marks with paint which must be observed during reassembly.

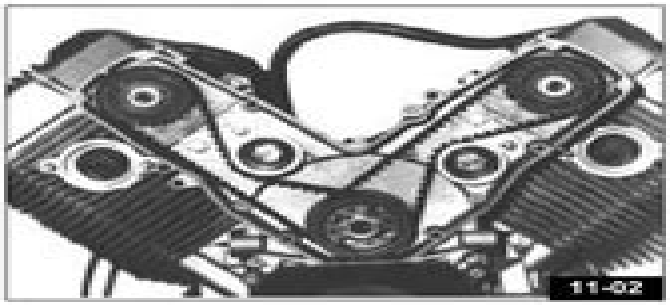


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Table of Contents Rs 1100 Manual

1. Understanding the eBook Rs 1100 Manual
    - The Rise of Digital Reading Rs 1100 Manual
    - Advantages of eBooks Over Traditional Books
2. Identifying Rs 1100 Manual
    - Exploring Different Genres
    - Considering Fiction vs. Non-Fiction
    - Determining Your Reading Goals
3. Choosing the Right eBook Platform
    - Popular eBook Platforms
    - Features to Look for in an Rs 1100 Manual
    - User-Friendly Interface
4. Exploring eBook Recommendations from Rs 1100 Manual
    - Personalized Recommendations
    - Rs 1100 Manual User Reviews and Ratings
    - Rs 1100 Manual and Bestseller Lists
5. Accessing Rs 1100 Manual Free and Paid eBooks
    - Rs 1100 Manual Public Domain eBooks

- Rs 1100 Manual eBook Subscription Services
- Rs 1100 Manual Budget-Friendly Options

6. Navigating Rs 1100 Manual eBook Formats
   - ePub, PDF, MOBI, and More
   - Rs 1100 Manual Compatibility with Devices
   - Rs 1100 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
   - Adjustable Fonts and Text Sizes of Rs 1100 Manual
   - Highlighting and Note-Taking Rs 1100 Manual
   - Interactive Elements Rs 1100 Manual
8. Staying Engaged with Rs 1100 Manual
   - Joining Online Reading Communities
   - Participating in Virtual Book Clubs
   - Following Authors and Publishers Rs 1100 Manual
9. Balancing eBooks and Physical Books Rs 1100 Manual
   - Benefits of a Digital Library
   - Creating a Diverse Reading Collection Rs 1100 Manual
10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
11. Cultivating a Reading Routine Rs 1100 Manual
    - Setting Reading Goals Rs 1100 Manual
    - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Rs 1100 Manual
    - Fact-Checking eBook Content of Rs 1100 Manual
    - Distinguishing Credible Sources
13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks

14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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