

Note

Pipe rams should be closed on pipe. Blind rams should be closed and opened when the pipe is out of the hole.

2. Check the locking shaft seal areas, cylinder head O-ring areas, manifold pipe seals, door seal areas, weep holes, hinges, hydraulic connections, and the socket head pipe plug for possible leakage of hydraulic fluids (see Figure 3-1).

Note

To observe if the ram shaft packings are leaking, the weep hole plugs must be removed on each door.

3. Check API flange areas for possible leakage of well fluid and/or hydraulic fluid (see Figure 3-1).

3.4 Monthly Preventive Maintenance

Run this test series before starting a new well and at least monthly while drilling.

Do not open the BOP doors.

1. Ensure all door cap screws are properly torqued to 6,600 ft-lb (8,943 n-m).

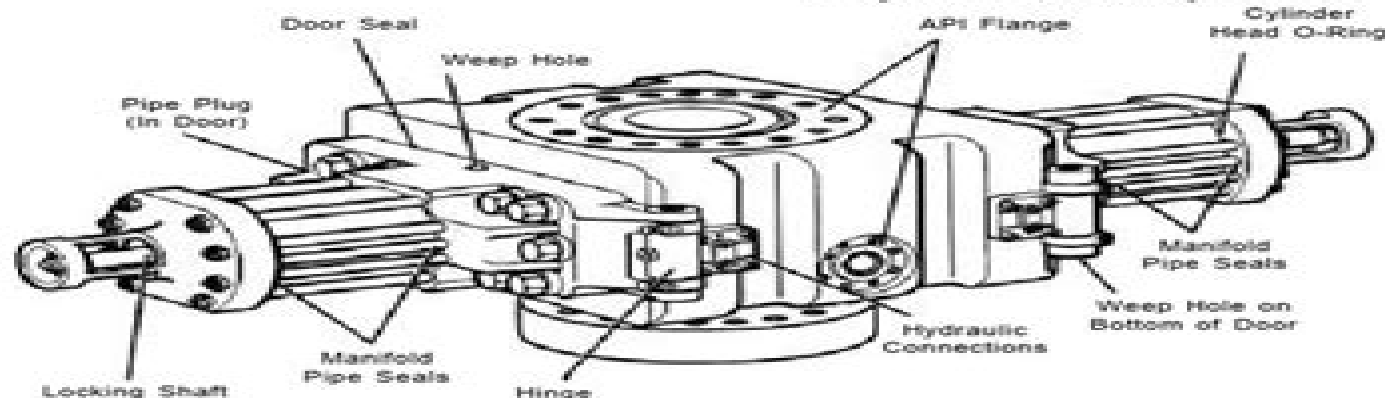


Figure 3-1
Possible Leak Areas

2. Run a field wellbore pressure test as described in Section 3.8.
3. While running the field wellbore pressure test, look for external hydraulic leaks (see Figure 3-1).
4. Check the universal joints to ensure that they are tight on the locking shaft and grease if equipped with alamite fittings.
5. Grease the hinges.

3.5 Three-Month Preventive Maintenance

1. Before opening the doors, run a field wellbore pressure test as described in Section 3.8 and a hydraulic pressure test as described in Section 3.9. This information will be very helpful during the following inspections. Also, a Shaffer service representative can be called at this time if hydraulic system repairs are required.
2. While the rams are closed, turn the handwheels approximately two turns clockwise and then turn them back to the fully unlocked position. This will verify that the manual locks function satisfactorily.
3. Disconnect the universal joints from the locking shafts.
4. Open the rams with 1,500 psi (103 bar).

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