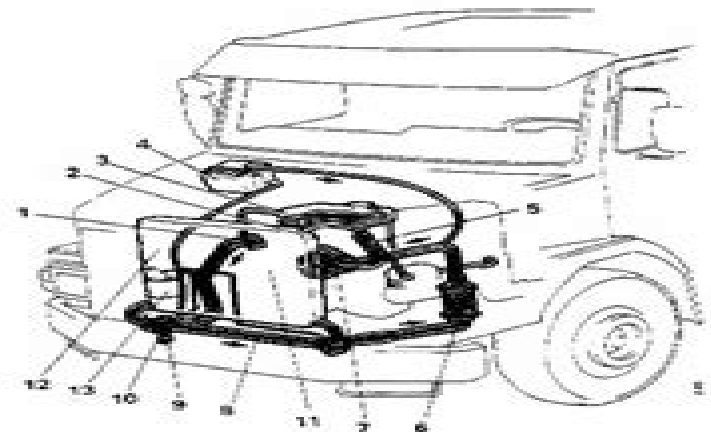
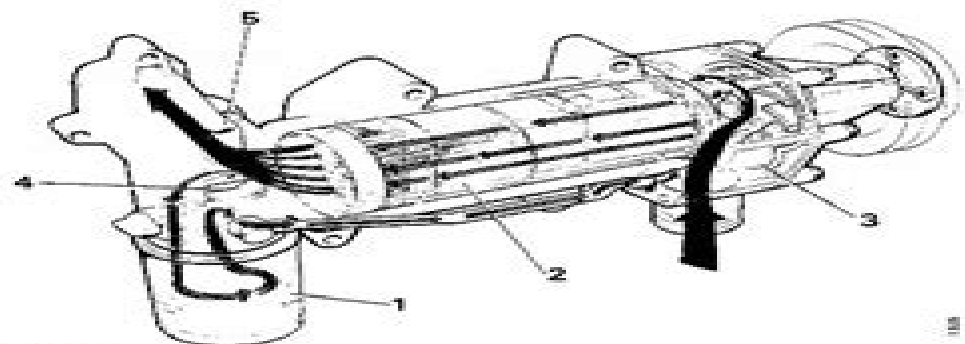


1. Temperature sensor
2. Level monitor
3. Expansion tank
4. Cab heater
5. Connection between expansion tank and coolant pump (static line)
6. Oil cooler (full flow)
7. Coolant pump
8. By-pass line
9. Drain tap
10. Thermostat housing with thermostat
11. Fan
12. Radiator
13. Coolant filter



Cooling system T 112



CIRCULATION , 9 ENGINES

The coolant pump, oil cooler and coolant filter are integrated as one unit fitted to the right side of the engine. From the oil cooler the coolant enters the coolant jacket of the cylinder block.

1. Coolant filter
2. Oil cooler
3. Coolant pump
4. For electric engine heater
5. For cooling of compressor

Circulation through coolant pump, oil cooler and coolant filter in 9 engines.

Scania Cooling System Manual 9 11 14 Litre Engines Upto 1996

SA Adler



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