



Fig. 1 Supercharged motor engine



Fig. 2 Motor engine

# ENGINE DATA

<b>MODELS</b>		
CX, CY and CZ	3,127 cu. (100,170 mm.)	
Falco (CX-6)	3,000 cu. (127,000 mm.)	
<b>REVERDS</b>		
all engines	3,000 cu. (127,000 mm.)	
<b>NET AIR VOLUME</b>		
CX	495.1 cu. in. (8.1 liter)	
CY	742.0 cu. in. (12.17 liter)	
CZ	495.1 cu. in. (8.1 liter)	
Falco (CX-6)	742.0 cu. in. (12.17 liter)	
<b>COMPRESSION RATIO</b>		
Normally aspirated CX, CY and CZ	16 to 1	
Normally aspirated Falco (CX-6)	17 to 1	
Supercharged CX, CY and CZ	18 to 1	
Supercharged CX, CY and CZ, Frisby lead	16 to 1	
Supercharged CX, CY and CZ, 4 valve lead	15 to 1	
<b>VALVE TIMING</b>		
Inlet valve open	11 deg. before T.D.C.	
Inlet valve close	51 deg. after B.D.C.	
Exhaust valve open	45 deg. before B.D.C.	
Exhaust valve close	19 deg. after T.D.C.	
<b>VALVE FLAPPER CLEARANCE</b> (Engine hot or cold)		
Inlet and exhaust	0.005 in. (0.127 mm.)	
<b>FUEL INJECTION TIMING</b>		As designed on engine acceptance
<b>FUEL INJECTION PRESSURE</b>		170 atmospheres
<b>FIRING ORDER</b>		
Cylinder	1, 3, 4, 2	
Cylinder	1, 4, 3, 2, 1, 3	
Cylinder	1, 4, 3, 2, 1, 3, 4	
<b>DIRECTION OF ROTATION</b>		As indicated, viewed on flywheel
<b>APPROXIMATE WEIGHT (lb.)</b>		
<b>ACTUATOR VERTICAL</b>		
Normally aspirated	1,200	540
Supercharged	1,200	540
Exhausted	1,170	530

# Rolls Royce 20 25 Workshop Manual

**Lei Huang**



## **Rolls Royce 20 25 Workshop Manual:**

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