

Rolls Royce Silver Spirit 1980-1992 Workshop Manual



Fig. 11B-13 Intermediate shaft plates and rear band

Intermediate shaft plates and rear band - To inspect

1. Examine the condition of the compression band and shaft plates. Do not diagnose a compression band plate by colour.
2. Dry compression band plates with compressed air and inspect the compression face for:
 - a. Flaring and flaking.
 - b. Wear.
 - c. Cracking.
 - d. Chipping.
 - e. Charring.
3. Metal particles embedded in the band.

If any of the above conditions are present, replacement is required.

4. Wipe the band plates dry and check for discoloration. If the surface appears dark or blue colour is indicated, the surface is wet. If severe heat spots are visible, the surface is discoloured. The plates are wet.
5. Examine the band plates for cracks or distortion.
6. Examine the band plates for damage at the anchor band.
7. Examine the band plates for cracks, flaking, and wear.
8. If any of the above conditions are present, replacement is required.

Reassembly and centre support - To assemble

1. Ensure that all parts are clean. Lightly lubricate the rear transmission fluid at bearings, journals, pins, bushings, etc.
2. Fit the rear internal gear onto the intermediate, in the shaft.
3. Fit the rear and thrust bearing onto the inner face of the rear internal gear, retaining them with a smear of petroleum jelly (see Fig. 11B-15).

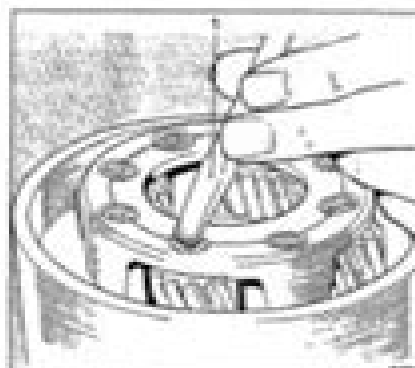


Fig. 11B-14 Staking a piston pin
1. Check



Fig. 11B-15 Fitting the rear and thrust bearing to the inner face of the rear internal gear
1. V/D tapered roller
2. Thrust bearing
3. V/D tapered roller



Fig. 11B-16 Fitting the rear and thrust bearing to the outer face of the rear internal gear
1. V/D tapered roller
2. Thrust bearing
3. V/D tapered roller

Rolls Royce Silver Spirit Fuel Service Manual

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