



GEARBOX AND POWER TAKE-OFF

30

Section C19

BELT PULLEY UNIT

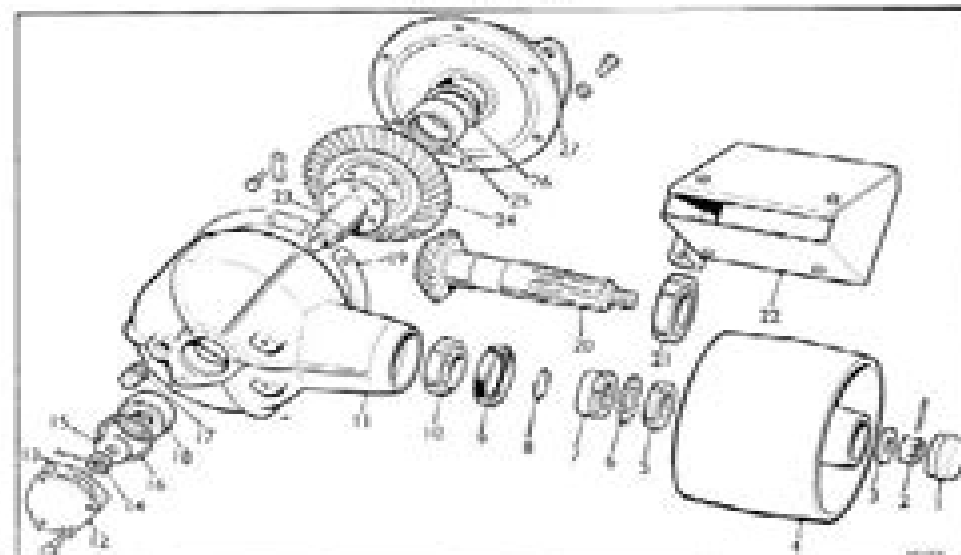


Fig. 1

Belt pulley unit components

- | | | |
|-------------------------|------------------------------------|------------------------------------|
| 1. Belt cap | 16. Power bearing for driven shaft | 19. Adapter bracket gasket |
| 2. Pulley retaining nut | 17. Housing | 20. Driven shaft |
| 3. Pin washer | 18. End plate | 21. Inner bearing for driven shaft |
| 4. Pulley | 19. Gasket for end plate | 22. Belt gear |
| 5. Locknut | 20. Driven nut | 23. Spider shaft |
| 6. Lock washer | 21. Flat washer | 24. Driving gear |
| 7. Adjusting nut | 22. Circlip | 25. Driving gear bearing |
| 8. Circlip | 23. Filter/drain plug | 26. Oil seal |
| 9. Oil seal | 24. Spider bearing | 27. Adapter bracket |

1. Remove the screws and detach the belt gear assembly from the unit.
2. Remove the filter/drain plug and drain out the oil.
3. Lower out the belt pulley and cap.
4. Unlock and remove the driven pulley retaining nut, and pin washer.
5. Tap the pulley off its shaft.
6. Remove the screws retaining the adapter bracket to the belt pulley housing and detach the adapter bracket.
7. Extract the needle-roller bearing out at least from the bracket.
8. Remove the pulley housing cover.

9. Unlock and remove the driven nut and plain washer from the driving gear spider shaft.
10. Press out the spider shaft and driving gear assembly from the belt pulley housing.
11. Unlock and remove the screws retaining the driving gear to the spider shaft, and separate the shaft and gear.
12. Remove the circlip from the housing and press out the spider shaft bearing.
13. Unlock and remove the locking nut and adjusting nut from the pulley shaft.
14. Drive the pulley shaft out of the housing. Extract the V-ring.

Operator Manual For Leyland 27

Tobias Bleicker



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Table of Contents Operator Manual For Leyland 27

1. Understanding the eBook Operator Manual For Leyland 27
 - The Rise of Digital Reading Operator Manual For Leyland 27
 - Advantages of eBooks Over Traditional Books
2. Identifying Operator Manual For Leyland 27
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Operator Manual For Leyland 27
 - User-Friendly Interface
4. Exploring eBook Recommendations from Operator Manual For Leyland 27
 - Personalized Recommendations
 - Operator Manual For Leyland 27 User Reviews and Ratings
 - Operator Manual For Leyland 27 and Bestseller Lists
5. Accessing Operator Manual For Leyland 27 Free and Paid eBooks

- Operator Manual For Leyland 27 Public Domain eBooks
 - Operator Manual For Leyland 27 eBook Subscription Services
 - Operator Manual For Leyland 27 Budget-Friendly Options
6. Navigating Operator Manual For Leyland 27 eBook Formats
- ePub, PDF, MOBI, and More
 - Operator Manual For Leyland 27 Compatibility with Devices
 - Operator Manual For Leyland 27 Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of Operator Manual For Leyland 27
 - Highlighting and Note-Taking Operator Manual For Leyland 27
 - Interactive Elements Operator Manual For Leyland 27
8. Staying Engaged with Operator Manual For Leyland 27
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Operator Manual For Leyland 27
9. Balancing eBooks and Physical Books Operator Manual For Leyland 27
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection Operator Manual For Leyland 27
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Operator Manual For Leyland 27
- Setting Reading Goals Operator Manual For Leyland 27
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Operator Manual For Leyland 27
- Fact-Checking eBook Content of Operator Manual For Leyland 27
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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