

## TORQUE SPECIFICATION

| Part Tightened                                         | N·m     | kgf·cm | ft·lbf     |
|--------------------------------------------------------|---------|--------|------------|
| Brake line union nut                                   | 15      | 155    | 11         |
| Bleeder plug                                           | 8.4     | 86     | 74 in.·lbf |
| Brake booster clevis lock nut                          | 26      | 265    | 19         |
| Stop lamp lock nut                                     | 26      | 265    | 19         |
| Brake stroke sensor assy set bolt                      | 9.3     | 95     | 82 in.·lbf |
| Brake pedal sub-assy set bolt                          | 37      | 375    | 27         |
| Brake pedal support assy x Body                        | 13      | 130    | 9          |
| Brake pedal support assy x Reinforcement               | 24      | 241    | 18         |
| Brake master cylinder union No.1 set screw             | 1.8     | 18     | 16 in.·lbf |
| Brake master cylinder x Bracket                        | 13      | 127    | 9          |
| Brake actuator bracket x Tube bracket                  | 5.0     | 51     | 44 in.·lbf |
| Cowl top panel sub-assy outer front                    | 6.4     | 65     | 57 in.·lbf |
| Engine room R/B No.2 x Body                            | 8.4     | 86     | 74 in.·lbf |
| Brake stroke simulator stud bolt                       | 5.0     | 51     | 44 in.·lbf |
| Brake stroke simulator x Bracket                       | 6.0     | 61     | 53 in.·lbf |
| Brake stroke simulator Bracket x Body                  | 8.5     | 87     | 75 in.·lbf |
| Brake stroke simulator x Brake actuator tube assy      | 8.5     | 87     | 75 in.·lbf |
| Wheel nut                                              | 103     | 1,050  | 76         |
| Front brake cylinder mounting x Steering knuckle       | 109     | 1,114  | 81         |
| Front brake cylinder x Front brake cylinder mounting   | 34      | 347    | 25         |
| Front brake cylinder x Flexible hose                   | 33      | 337    | 24         |
| Rear drum brake wheel cylinder x Backing plate         | 9.8     | 100    | 87 in.·lbf |
| Brake actuator assy x Brake actuator bracket No.2      | 18      | 184    | 13         |
| Brake actuator assy x Gusset assy                      | 7.5     | 76     | 66 in.·lbf |
| Brake actuator assy x Bracket                          | 18      | 184    | 13         |
| Brake actuator assy x Brake actuator damper            | 18      | 184    | 13         |
| Brake actuator w/ gusset assy x Body                   | 20      | 200    | 15         |
| Brake actuator assy x Brake tube clamp bracket         | 5.0     | 51     | 44         |
| Brake actuator x Brake actuator tube assy              | 8.5     | 87     | 75 in.·lbf |
| Brake actuator bracket x Front brake tube No.5 bracket | 5.0     | 51     | 44 in.·lbf |
| Front speed sensor x Steering knuckle                  | 8.0     | 82     | 71 in.·lbf |
| Front speed sensor wire harness clamp x Body           | Bolt A: | 82     | 71 in.·lbf |
| Front speed sensor wire harness clamp x Shock absorber | Bolt B: | 19     | 14         |
| Skid control ECU assy x Body                           | 5.0     | 51     | 44 in.·lbf |
| Brake control power supply assy x Body                 | 19      | 194    | 14         |
| Yawrate sensor x Body                                  | 19      | 194    | 14         |

# Nhw20 Maintenance Manual

**M Lipman**



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