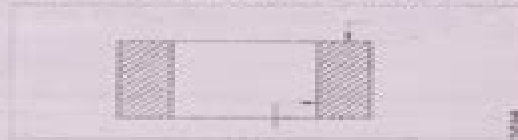
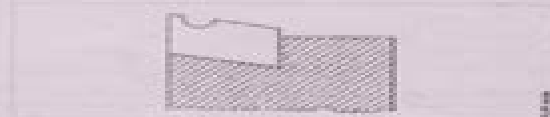


- 23 Marks : 3
As per ISO designation for tool holder and Numerical code the type of clamping indicates



- A C type
B M type
C P type
D S type

- 24 Marks : 3
Chip breakers are essential in machining process and is done by mechanical or built-in methods. Find what type of chip breaker the following figure indicates ?



- A step type
B clamp type
C groove type
D flat & step type

- 25 Marks : 3
As per ISO designation of tool holders tool Length 'L' indicates.....

- A 70 mm
B 110 mm
C 140 mm
D 160 mm

- 26 Marks : 3
In surface roughness identification the stylus is moved across tool lay. What does the symbol



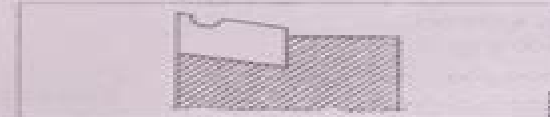
- A Parallel to plane of projection
B Perpendicular to plane of projection
C multi-directional
D radial relative to the centre of surface

- 23 Marks : 3
ISO निर्देशन और न्यूमेरिक कोड के अनुसार टूल होल्डर के लिए टूल होल्डर प्रकार का निर्धारण किया जाता है।



- A C प्रकार
B M प्रकार
C P प्रकार
D S प्रकार

- 24 Marks : 3
चिप ब्रेकर मशीन में चिप को तोड़ने के लिए आवश्यक है और यह यांत्रिक या बिल्ट-इन विधियों द्वारा किया जाता है। निम्न दिए गए चिप ब्रेकर में से सही चिप ब्रेकर की पहचान करें ?



- A स्टेप प्रकार
B क्लैम्प प्रकार
C ग्राव्यू प्रकार
D फ्लैट & स्टेप प्रकार

- 25 Marks : 3
टूल होल्डर के ISO निर्देशन के अनुसार टूल लेंथ 'L' दर्शाता है.....

- A 70 मिमी
B 110 मिमी
C 140 मिमी
D 160 मिमी

- 26 Marks : 3
सतह की खुरदरापन पहचानने के लिए स्टाइल टूल ले को पार करता है। निम्नलिखित चिह्न क्या दर्शाता है ?



- A लेन के प्रक्षेपण के समानांतर है
B लेन के प्रक्षेपण के लंबित पर
C बहु दिशात्मक
D केंद्र के केंद्र से रेडियल समान

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