

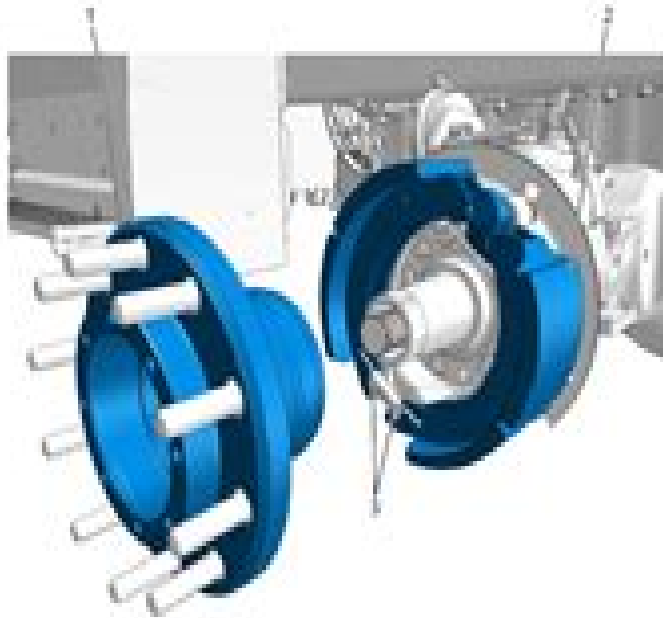


Figure 54 Wheel Hub and Brakes

1. Wheel hub assembly
 2. Brakes
 3. Brake shoe anchor rollers
20. Install brake shoe anchor rollers (3).
 21. Install brakes (2).
 22. Inspect spindle threads and spindle nut for corrosion, and clean thoroughly or replace as required.
 23. Pre-lubricate wheel end and all bearings.
 24. Install wheel hub assembly (1) onto axle.
 25. Install outer wheel bearing into wheel hub.
 26. Install outer wheel bearing inner nut. Tighten inner nut to 75 – 100 ft-lb (101 – 135 N-m).
 27. Rotate hub three full turns.
 28. Back off inner adjusting nut one quarter turn. Do not rotate hub after backing off inner adjusting nut.

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29. Install outer wheel bearing lock washer and pin/nut. Tighten pin/nut to 250 – 400 ft-lb (338 – 542 N-m).
30. Verify wheel end play is less than 0.002 in (0.05 mm) using a dial indicator.

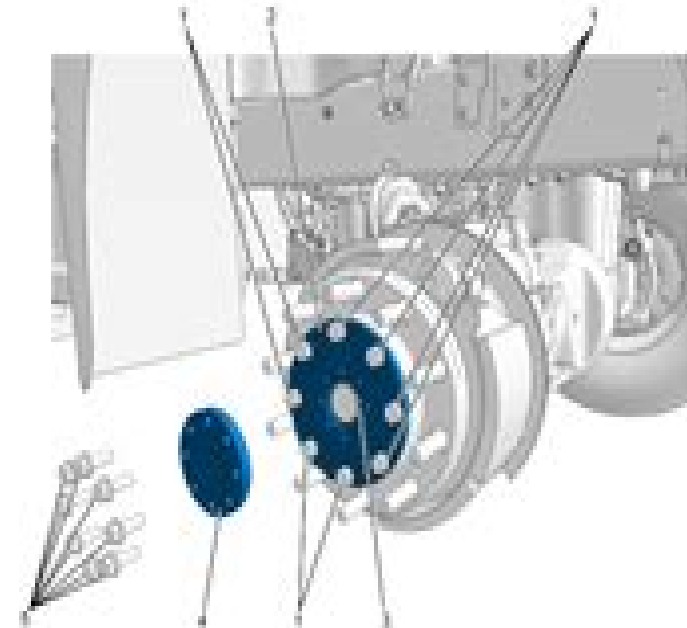


Figure 55 Drive Module

1. Bolt
 2. Drive module
 3. Timing ring
 4. Drive module plate
 5. Bolt
31. Apply layer of silicone grease to mating surface of drive module (2).
 32. Apply Molykote wheel bearing grease to inside splines of drive module (2) and axle shaft.
 33. Install drive module (2) onto axle.
 34. Install eight bolts (1) in drive module (2). Tighten bolts to 180 – 230 ft-lb (244 – 311 N-m).
 35. Install snap ring (3) onto axle shaft.
 36. Apply 2-1/2 in (3.175 mm) silicone grease to mating surface of drive module plate (4).
 37. Install drive module plate (4).

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